

# M. Mechanical Pressure Switches





# M. Overview of mechanical pressure switches



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## Technical explanations for mechanical pressure switches

from page 14

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### Selection matrix

Help in selecting a suitable pressure switch

from page 18

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#### M.1 Pressure and vacuum switches with integrated connector NC/NO, hex 24

from page 22

- Max. voltage up to 42 V
- Switching points: 0.1 – 150 bar or vacuum
- IP protection up to IP67 (IP6K9K)
- Available connectors:  
Deutsch DT04-2P, AMP Superseal 1.5®, Packard MetriPack 280°,  
Deutsch DT04-3P, AMP Junior Timer®, Bayonet DIN 72585 A1–2.1,  
M12x1 DIN EN 61076-2-D
- Housing materials: zinc-plated steel, stainless steel (CrVI-free) or brass
- Types: 0110, 0111, 0112, 0113, 0114, 0115, 0116, 0117, 0118, 0119, 0120, 0121, 0122, 0123

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#### M.2 Pressure switches with integrated connector Changeover contacts, hex 27

from page 32

- Adjustable hysteresis
- Max. voltage up to 250 V
- Switching points: 0.3 – 200 bar
- IP protection up to IP67 (IP6K9K)
- Available connectors:  
TE AMP Superseal 1.5®, M12 x 1 DIN EN 61076-2-101A,  
Deutsch DT04-3P, DIN connector EN 175301
- Housing material: zinc-plated steel
- Types: 0132, 0133, 0134, 0135, 0136, 0137, 0184, 0185, 0194, 0195

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#### M.3 Pressure switches NC/NO, hex 24

from page 40

- Max. voltage up to 42 V
- Switching points: 0.1 – 150 bar
- IP protection up to IP65 (IP00 terminals)
- Housing materials: zinc-plated steel, stainless steel or brass
- Types: 0163, 0164, 0166, 0167, 0168, 0169

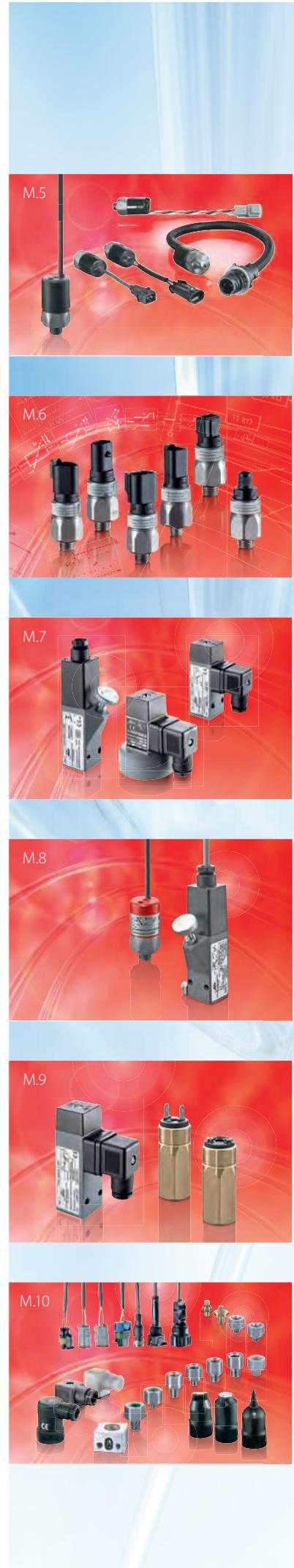
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#### M.4 Pressure switches Changeover contacts, hex 27

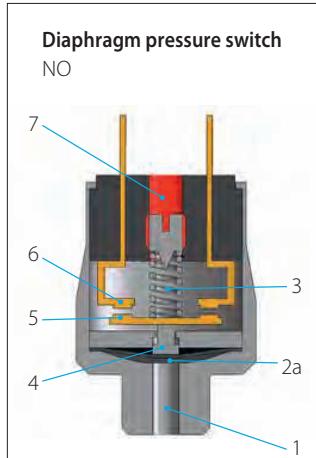
from page 52

- Adjustable hysteresis (apart from 0140 and 0141)
- Max. voltage up to 250 V
- Switching points: 0.3 – 400 bar
- IP protection up to IP65
- Housing materials: zinc-plated steel or stainless steel
- Types: 0140, 0141, 0170, 0171, 0180, 0181, 0183, 0186, 0187, 0190, 0191, 0196, 0197

- M.5 Ready-wired pressure switches, cabled and encapsulated individually to customer requirements** from page 62
- Numerous cable and connector variants
  - IP protection up to IP67 (IP6K9K)
  - Housing materials: zinc-plated steel, stainless steel or brass
  - Types: 02XX,  
special feature: 0240/0241 – switch point adjustable on site even after assembly
  - Technical characteristics for hex 24: see chapter M.3
  - Technical characteristics for hex 27: see chapter M.4
- 
- M.6 "PLUS" – Pressure switches with integrated connector and intelligent supplementary functions, hex 24** from page 66
- Numerous additional safety functions
  - LED for visual check of switching status
  - Overvoltage protection (varistor)
  - Max. voltage dependent on custom function up to 42 V
  - Types: 04XX
- 
- M.7 Pressure switches  
Changeover contacts, 30 A/F** from page 74
- Square or block style
  - Some with adjustable hysteresis
  - Max. voltage up to 250 V
  - Switching point adjustable 0.1 – 400 bar
  - Housing material: aluminium
  - Types: 0161, 0162, 0175,  
special feature: 0159 with knurled screw for simple adjustment of the switching point
- 
- M.8 Pressure switches  
ATEX versions** from page 80
- hex 27 for dust protection zone 22
  - 30 A/F for gas protection zones 1 and 2
  - Housing material: zinc-plated steel or aluminium
  - Types: 0165, 0340, 0341
- 
- M.9 Vacuum switches  
NC/NO or Changeover contacts, hex 24 or 30 A/F** from page 86
- Max. voltage up to 250 V
  - Overpressure protected up to 35 bar
  - Housing material: brass or aluminium
  - Types: 0150, 0151
- 
- M.10 Accessories  
for mechanical pressure switches** from page 90
- Protective caps
  - Socket devices
  - Thread adapters
  - Plugs with ready-to-use cables  
(for pressure switches with integrated connector)



# Technical explanations for mechanical pressure switches



## What is a mechanical pressure switch?

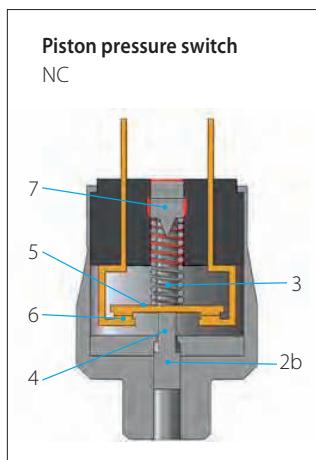
Mechanical pressure switches from SUCO monitor the pressure of liquid or gaseous media, and close or open an electrical circuit on reaching a set threshold.

## Diaphragm pressure switches

SUCO diaphragm pressure switches are used in pressure ranges from 0.1 bar to 100 bar, meaning over pressure safety of 35, 100, 300 and 600 bar, depending on the used diaphragm type.

## Piston pressure switches

Pressure ranges from 10 bar to 400 bar can be monitored with SUCO piston pressure switches (dependent on size); an over pressure safety of up to 600 bar can be attained.



## Sizes of pressure switches

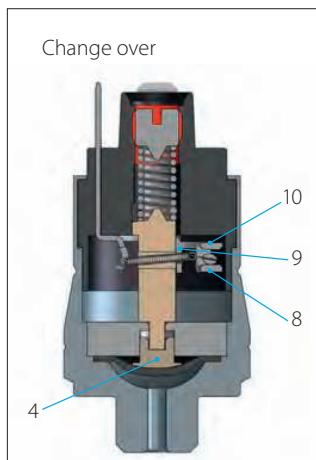
Mechanical pressure switches from SUCO can be divided into sizes hex 24, hex 27 and 30 A/F. Each particular size has specific hydraulic, pneumatic and electric properties (specified on the relevant catalogue page in the technical details).

## How does a pressure switch work?

Function description for **normally open (NO)**: Pressure is applied to the diaphragm (2a) / pistons (2b) through the pressure connector (1). If the generated pressure force is greater than the pre-tensioned force of the pressure spring (3), the plunger (4) moves towards the counter-contact (6), carrying along the contact disc (5), and closes the circuit. The switch opens again when the pressure is reduced by the hysteresis value.

Function description for **normally closed (NC)**: Engaging happens in the reverse order.

The adjustment screw (7) enables the switching point to be changed within the adjustment range.



The micro switch of a **change-over contact system (snap-action)** offers both, a NC and a NO contact.

The swivel contact (9) is activated by the plunger (4). The circuit is closed by the NC (8) as long as no pressure is applied. When the applied pressure exceeds the set switching point, the swivel contact changes over and closes the circuit via the NO (10).

## Utilisation category

The utilisation category specifies for example voltages and currents, and the type of load, our pressure switches are designed for (to DIN EN 60947-5-1).

## AC voltage

**AC12:** Control of ohmic loads and semiconductor loads in input circuits of optocouplers (such as PLC inputs).

**AC14:** Control of electromagnetic loads, 72 VA.

## DC voltage

**DC12:** Control of ohmic loads and semiconductor loads in input circuits of optocouplers (such as PLC inputs).

**DC13:** Control of electromagnets.

## Classification of electrical switch functions

			Contact form DIN- EN-60947-5-1	Symbol IEC 60617
NO	NO, normally open	SPST single pole, single throw	X	
NC	NC, normally closed	SPST single pole, single throw	Y	
Change-over contacts	CO, change over (snap action)	SPDT Single pole, double throw	C	

### B10d value

The B10d value specifies the anticipated service life (with a 10% probability of failure). The B10d value is therefore directly dependent on the respective application of the pressure switch. For ohmic loads and currents < 1 A, we specify the B10d value as 1 million cycles of electrical life.

The specification of a MTTF time (mean time to failure) is not possible without knowing the specific conditions in the application. However, the MTTF time can be determined easily from the B10d value:

$$MTTF_d = \frac{B_{10d}}{0,1 n_{op}}$$

$n_{op}$ : number of cycles per year

$B_{10d}$ : number of cycles until 10% of components have failed.

### Minimum current / minimum working voltage

The minimum working current and minimum working voltage depend greatly on operating and ambient conditions.

Physically, the build-up of impurity layers on the contact rivets must be countered with mechanical friction and/or electrical erosion. It has proven useful in many applications to deploy our pressure switches with silver contact rivets ensuring that they are fail safe to 10 mA and 10 V. Variants with gold contacts are available in our catalogue for even lower currents and voltages.

### Potential-free – galvanically isolated

Mechanical pressure switches from SUCO are potential-free, i.e. no auxiliary energy is required. Also, there is no electrical contact between the individual, live parts and the housing.

### Adjustment range of switching point

The pressure range, within which the switching point of a pressure switch can be set, is called adjustment range. The switching point corresponds to the pressure value at which the electric circuit is opened or closed by the pressure applied.

### Switching point tolerances

The switching point tolerances specified by us pertain to room temperature (RT) and condition as new. The values can change as a result of temperature, ageing and deployment conditions.

It is not possible to specify generally applicable value for switching point tolerances over temperature as the medium has a significant influence on the sealing materials in the pressure switch. Double the tolerance stated

for RT and condition as new can be assumed as a typical magnitude for the tolerance over the entire temperature range.

Based on their design, piston switches may exhibit an increase in switching points due to storage (dry run, stick-slip effect). Following a short start phase, the switching points return to the value set at the factory.

Pressure change rates of >1bar/s may have an effect on the switching point for diaphragm pressure switches. The switching point (for rising pressure) and hysteresis increase, whilst the switch-back point (for falling pressure) sinks. Also, the effect of the maximum (system) pressure on the switch-back point (for falling pressure ramp) must be factored in for tolerance-critical applications. The higher the (system) pressure, the lower the resulting switch-back value.

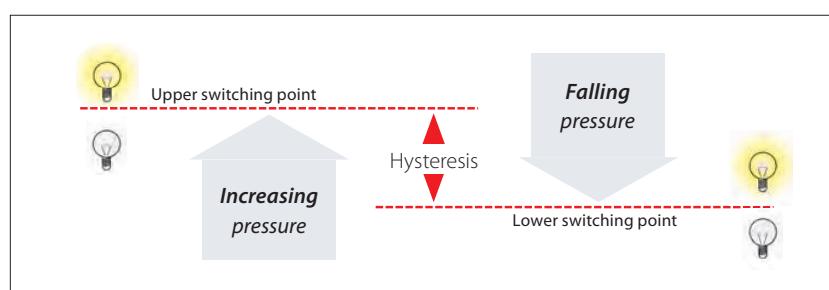
### Hysteresis

#### Rising / falling switching point

The pressure difference between the rising (upper) and falling (lower) switching points (refer to the figure) is known as hysteresis (switch-back difference).

Hysteresis is derived from the structural layout of a mechanical pressure switch. It has no constant value within the adjustment range, and is lowest for the lowest adjustment value. It is greatest at the end of the adjustment range.

Hysteresis can be set at SUCO in range from approx. 10% (at end of adjustment range) to 30% or higher (at start of adjustment range), related to the respective switching point for hex 27 and 30 A/F pressure switches with adjustable hysteresis.



# Technical explanations for mechanical pressure switches

The specifications in the catalogue only represent typical average values.

Please ask about the possible setting ranges you may require. Our electronic pressure switches are excellently suited to extremely low or high hysteresis.

The lowest possible hysteresis is set if nothing is specified in the order.

## Switching frequency

The switching frequency provides information on the possible number of cycles in one minute. The value of 200/minute specified by us is a guideline value. Higher cycle values can be attained depending on switch type and conditions of use.

## Sealing materials

The priority in sealing material selection is the chemical resistance. The temperature range only becomes a selection criterion when different sealing materials are suitable for the medium.

### NBR (Buna-N)

This is the standard material most commonly used. It is a special SUCO material mix with high level of cold flexibility so that the sealing properties of the pressure switch are also retained at low temperatures.

NBR is denoted by number "1" in our item number.

### EPDM

This material is the solution of choice for applications with brake fluids. It is particularly suitable for applications with (process) water. Approval from the BAM (Federal Institute for Material Testing) is in place for oxygen applications. The safety regulations from country-specific authorities must be observed for oxygen applications.

EPDM may not come into contact with oil because this would entail swelling and softening of the material, and so failure of the pressure switch.

EPDM is denoted by number "2" in our item number.

### EPDM with drinking water approval W270

This EPDM material is intended for drinking water applications and for use in medical and pharmaceutical applications. Approval as per code "DVGW Technical Codes, Worksheet W270" is in place for this.

EPDM may not come into contact with oil because this would entail swelling and softening of the material, and so failure of the pressure switch.

EPDM W270 is denoted by number "5" in our item number.

### FKM / FPM (Viton®)

This is a diaphragm material suitable for high temperature exposure and exhibits special chemical resistance. It has been tested in the hydraulic sector and has been proven to work successfully with critical oils.

FKM/FPM is denoted by number "3" in our item number.

### ECO (epichlorhydrin)

ECO is only used in our vacuum switches. This material has similar properties to NBR in terms of chemical resistance, and can be used in gas applications as well as oil and fuel applications.

ECO is denoted by number "4" in our item number.

### Silicone

Silicone is suitable for use within a wide temperature range. The SUCO silicone diaphragm is FDA-approved (Food & Drug Administration) for the food sector.

Silicone is a soft material reserved for sensitive applications in the low pressure range (below 10 bar) with maximum overpressure safety to 35 bar. Piston switches are therefore not offered with silicone seals. Silicone is also not suitable for oil applications.

Silicone is denoted by number "8" in our item number.

### H-NBR

This is a special SUCO material mixture optimised for ester-based bio-oils. The multitude of bio-oils on the market means suitability of the material for the respective oil must be determined. This diaphragm material can also be used for a number of mineral and synthetic oils.

H-NBR is denoted by number "9" in our item number.

### Medium compatibility

The specifications on medium compatibility in this catalogue cannot be generalised as they pertain to the sealing materials used in our pressure switches.

### Saturated and superheated steam applications

The sealing materials mentioned are not suitable for saturated or superheated steam applications.

#### Conversion table for pressure units

Unit symbol	Unit name	Pa= N/m <sup>2</sup>	bar	rising	lbf/in <sup>2</sup> , PSI
1 Pa = N/m <sup>2</sup>	Pascal	1	0.00001	0.0075	0.00014
1 bar	Bar	100 000	1	750.062	14.5
1 Torr = 1 mm Hg	Millimetres, mercury column	133.322	0.00133	1	0.01934
1 lbf/in <sup>2</sup> = 1 PSI	Pound-force per square inch	6894	0.06894	51.71	1

#### Conversion table for temperature units

	K	°C	F
K	1	K-273.15	9/5 K-459.67
°C	°C + 273.15	1	9/5 °C + 32
F	5/9 (F+459.67)	5/9 (F-32)	1

#### Please consult us about gas, water and oxygen applications.

##### Water applications

Standard piston switches are not suitable for water applications. This also applies for stainless steel switches with EPDM seals. The use of water with corrosion protection, water mixtures and emulsions needs to be clarified with SUKO.

##### Gas applications

Our pressure switches are suitable for liquid and gaseous media. Gaseous media place particular demands on leak-tightness however. The leakage rate is dependent on the respective gaseous medium, the working pressure and the permeability of the seal material used in the pressure switch.

Their lower leakage rates mean diaphragm pressure switches are better suited for gas pressures than piston pressure switches. The latter can also be used however if certain measures are taken (such as venting of the housing).

##### Oxygen applications

Our mechanical pressure switches are suitable for use with oxygen. We recommend the use of our EPDM diaphragm. The resistance to internal burnout of the diaphragm has been tested by the BAM (Federal Institute for Material Testing).

Pressure switches in steel housings with zinc-nickel coating are, in conjunction with oxygen, only approved to a maximum working pressure of 10 bar.

Pressure switches in brass housings are, in conjunction with oxygen, only approved to a maximum working pressure of 35 bar.

Pressure switches in stainless steel housings are, in conjunction with oxygen, only approved to a maximum working pressure of 50 bar.

DGUV accident prevention regulations (such as DGUV 500, Section 2.32 and BGI 617) must be observed for first operation.

Please specify when ordering "oil and grease-free, for use with oxygen".

##### Underpressure safety of pressure switches

Our pressure switches are underpressure safe down to 300 mbar (relative).

##### Overpressure safety of vacuum switches

Our vacuum switches are overpressure safe up to 20 or 35 bar depending on type.

##### cCSAus approval

Almost all of our mechanical pressure switches (sizes hex 24 and hex 27), and vacuum switch 0151, have cCSAus approval. The CSA mark together with "c" and "us" combines the control stamps for introduction onto the Canadian and American markets. The cCSAus certificate also includes the test of the relevant UL standard.

Checked by an official institution and verified with regular company visits by CSA inspectors, this approval guarantees the highest levels of quality and operational reliability for our products.

You can download the current cCSAus certificate from the download area on the homepage:

<http://www.suko.de/Downloads.htm>

##### Product information

The technical information in this catalogue is based upon fundamental testing during product development, as well as upon empirical values. The information cannot be used for all application scenarios.

**Testing of the suitability of our products for a specific application (e.g. also the checking of material compatibilities) rests under the responsibility of the user. It may be the case that suitability can only be guaranteed with appropriate field testing.**

##### Subject to technical changes.

# At-a-glance overview of mechanical pressure switches



	M.3				M.4				M.5																	
	hex 24 NO / NC				hex 27 CO				hex 27 Configured																	
	0184	0185	0194	0195	0163	0164	0166	0167	0168	0169	0140	0141	0170	0171	0180	0181	0183	0186	0187	0190	0191	0196	0197	0240	0241	Page
	36	37	38	39	42	48	44	50	46	47	55	55	56	56	57	57	58	59	59	60	60	61	61	65	65	Overpressure
																										Vacuum
																										NO / NC
																										Changeover contacts
																										max. 42 V
																										max. 48 V
																										max. 250 V
																										max. 24 V / 50 mA
																										100 – 950 mbar
																										200 – 950 mbar
																										0.1 – 1 bar
																										0.2 – 2 bar
																										0.3 – 1.5 bar
																										0.5 – 1 bar
																										0.5 – 3 bar
																										0.5 – 5 bar
																										1.0 – 6 bar
																										1.0 – 10 bar
																										2.0 – 20 bar
																										5.0 – 50 bar
																										10 – 20 bar
																										10 – 50 bar
																										10 – 100 bar
																										20 – 50 bar
																										20 – 100 bar
																										25 – 250 bar
																										40 – 400 bar
																										50 – 100 bar
																										50 – 150 bar
																										50 – 200 bar
																										100 – 300 bar
																										100 (200) – 400 bar
																										35 bar
																										100 bar
																										200 bar
																										300 bar
																										600 bar
																										hex 24
																										hex 27
																										30 A/F
																										Zinc-plated steel
																										Stainless steel
																										Brass
																										Aluminium
																										ATEX
																										Configurable additional functions

M.6

## **PLUS pressure switches hex 24 with intelligent additional functions**

## M.1

hex 24 integrated

# Pressure switches hex 24 with integrated connector

NC or NO, maximum operating voltage up to 42 V

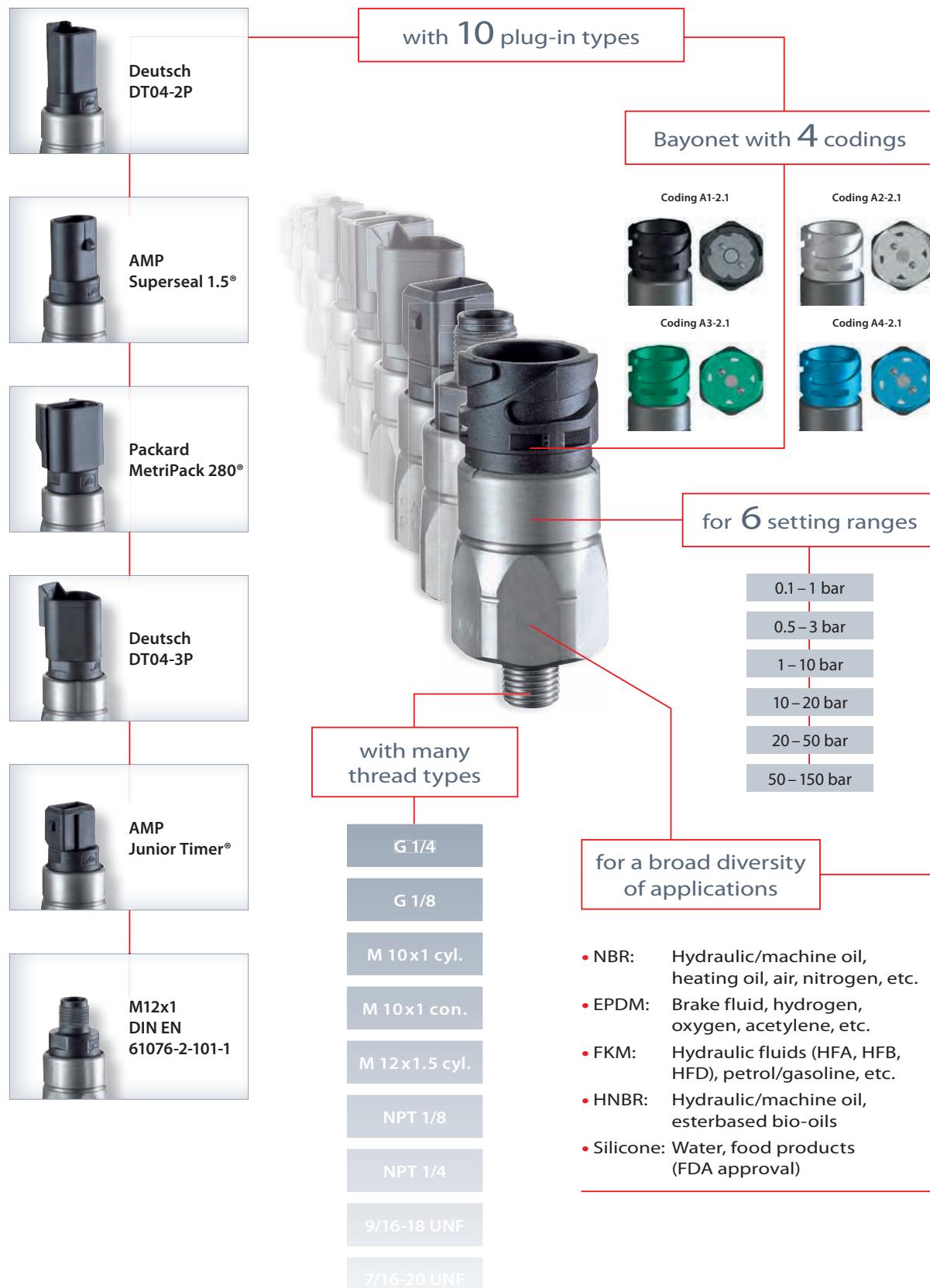


- Large selection of electrical plug-in types for quick attachment and reliable connection
- High protection class (to IP67 or IP6K9K)
- Compact and rugged design in industrial environments like construction and agricultural machinery or commercial vehicles
- Switching point can be set on site with adjusting screw in the connector<sup>1)</sup>
- High overpressure resistance, compact, small switches, available as normally open or normally closed

<sup>1)</sup> Pressure switches can also be supplied preset at factory.  
The switching point is embossed onto pressure switches preset at factory.

# The all-rounder with the broad selection of options

NC or NO, maximum operating voltage up to 42 V



# M.1

## hex 24 integrated

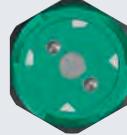
# Pressure switches hex 24 with integrated connector

## Technical data

	<b>0110/0111</b> <b>Deutsch DT4-2P</b> IP67, IP6K9K
	<b>0112/0113</b> <b>AMP Superseal 1.5°</b> IP67
	<b>0114/0115</b> <b>Packard MetriPack 280°</b> IP67
	<b>0116/0117</b> <b>Deutsch DT4-3P</b> IP67, IP6K9K
	<b>0118/0119</b> <b>AMP Junior Timer®</b> IP65, IPx4K
	<b>0120/0121</b> <b>Bayonet DIN 72585</b> IP67, IP6K9K
	<b>0122/0123</b> <b>M12x1 DIN EN 61076-2-101-1</b> IP67

Rated working voltage:	10 ... 42 VAC/DC	
Rated current range (resistive load, 12 DC and 12 AC):	10 mA ... 4 A	
Switching power DC12 / AC12:	100 W / 100 VA	
Temperature resistance of sealing materials:	NBR	-40 °C ... +100 °C
	EPDM	-30 °C ... +120 °C
	FKM (in diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (in piston pressure switch)	-15 °C ... +120 °C
	Silicone	-40 °C ... +120 °C
	HNBR	-30 °C ... +120 °C
Switching frequency:	200 / min.	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)	
Pressure rise rate:	$\leq 1 \text{ bar/ms}$	
Hysteresis:	Average value 5...30 % depending on type, not adjustable	
Vibration resistance:	10 g; 5...200 Hz sine wave, DIN EN 60068-2-6	
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27	
Protection class:	Up to IP67 / IP6K9K according to the manufacturer's specifications for the respective plug-in system only when plugged in, otherwise IP00	
Weight:	approx. 90 g	

## Contact assignment for bayonet connectors

Coding A1-2.1	Coding A2-2.1	Coding A3-2.1	Coding A4-2.1
			
1   ○   ○ ○   ○ ○ ○ 2	1   ○   ○ ○   ○ ○ ○ 2	1   ○   ○ ○   ○ ○ ○ 2	1   ○   ○ ○   ○ ○ ○ 2

# 0110/0112/0114/0116/0118/0122



## M.1

hex 24 integrated

### Diaphragm pressure switches with integrated connector

- Setting ranges to up to 50 bar (higher settings refer to page 26)
- NC or NO, maximum voltage 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar<sup>1)</sup>

### Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	<b>0110 – XXX XX – X – XXX</b>
AMP Superseal 1.5°	<b>0112 – XXX XX – X – XXX</b>
Packard MetriPack 280°	<b>0114 – XXX XX – X – XXX</b>
Deutsch DT04-3P	<b>0116 – XXX XX – X – XXX</b>
AMP Junior Timer®	<b>0118 – XXX XX – X – XXX</b>
M12x1 DIN EN 61076-2-D	<b>0122 – XXX XX – X – XXX</b>

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → ::
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### Diaphragm pressure switches with integrated connector

0.1–1 ( $\pm 0.2$ ) bar	G 1/4	XXXX – 403 03 – X – 011	XXXX – 404 03 – X – 015
	G 1/8	XXXX – 403 28 – X – 603	XXXX – 404 28 – X – 604
	M 10x1 cyl.	XXXX – 403 13 – X – 003	XXXX – 404 13 – X – 004
	M 10x1 con.	XXXX – 403 01 – X – 009	XXXX – 404 01 – X – 013
	M 12x1.5 cyl.	XXXX – 403 02 – X – 010	XXXX – 404 02 – X – 014
	NPT 1/8	XXXX – 403 04 – X – 012	XXXX – 404 04 – X – 016
0.5–3 ( $\pm 0.3$ ) bar	G 1/4	XXXX – 423 03 – X – 070	XXXX – 424 03 – X – 070
	G 1/8	XXXX – 423 28 – X – 070	XXXX – 424 28 – X – 070
	M 10x1 cyl.	XXXX – 423 13 – X – 070	XXXX – 424 13 – X – 070
	M 10x1 con.	XXXX – 423 01 – X – 070	XXXX – 424 01 – X – 070
	M 12x1.5 cyl.	XXXX – 423 02 – X – 070	XXXX – 424 02 – X – 070
	NPT 1/8	XXXX – 423 04 – X – 070	XXXX – 424 04 – X – 070
1–10 ( $\pm 0.5$ ) bar	G 1/4	XXXX – 407 03 – X – 027	XXXX – 408 03 – X – 031
	G 1/8	XXXX – 407 28 – X – 607	XXXX – 408 28 – X – 608
	M 10x1 cyl.	XXXX – 407 13 – X – 007	XXXX – 408 13 – X – 008
	M 10x1 con.	XXXX – 407 01 – X – 025	XXXX – 408 01 – X – 029
	M 12x1.5 cyl.	XXXX – 407 02 – X – 026	XXXX – 408 02 – X – 030
	NPT 1/8	XXXX – 407 04 – X – 028	XXXX – 408 04 – X – 032

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Your order number: **01XX – XXX XX – X – XXX**



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.1

hex 24 integrated



0110/0112/0114/0116/0118/0122

## Diaphragm pressure switches with integrated connector

- Setting ranges up to 50 bar (lower settings refer to page 25)
- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar<sup>1)</sup>

## Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	<b>0110</b> – XXX XX – X – XXX	<b>0110</b> – XXX XX – X – XXX
AMP Superseal 1.5®	<b>0112</b> – XXX XX – X – XXX	<b>0112</b> – XXX XX – X – XXX
Packard MetriPack 280®	<b>0114</b> – XXX XX – X – XXX	<b>0114</b> – XXX XX – X – XXX
Deutsch DT04-3P (A+B)	<b>0116</b> – XXX XX – X – XXX	<b>0116</b> – XXX XX – X – XXX
AMP Junior Timer®	<b>0118</b> – XXX XX – X – XXX	<b>0118</b> – XXX XX – X – XXX
M12x1 DIN EN 61076-2-D (1 + 3)	<b>0122</b> – XXX XX – X – XXX	<b>0122</b> – XXX XX – X – XXX

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → :
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## Diaphragm pressure switches with integrated connector

10–20 (± 1) bar	G 1/4	<b>XXXX</b> – 411 03 – X – 043	<b>XXXX</b> – 412 03 – X – 047
	G 1/8	<b>XXXX</b> – 411 28 – X – 611	<b>XXXX</b> – 412 28 – X – 612
	M 10x1 cyl.	<b>XXXX</b> – 411 13 – X – 011	<b>XXXX</b> – 412 13 – X – 012
	M 10x1 con.	<b>XXXX</b> – 411 01 – X – 041	<b>XXXX</b> – 412 01 – X – 045
	M 12x1.5 cyl.	<b>XXXX</b> – 411 02 – X – 042	<b>XXXX</b> – 412 02 – X – 046
	NPT 1/8	<b>XXXX</b> – 411 04 – X – 044	<b>XXXX</b> – 412 04 – X – 048
20–50 (± 2) bar	G 1/4	<b>XXXX</b> – 415 03 – X – 059	<b>XXXX</b> – 416 03 – X – 063
	G 1/8	<b>XXXX</b> – 415 28 – X – 615	<b>XXXX</b> – 416 28 – X – 616
	M 10x1 cyl.	<b>XXXX</b> – 415 13 – X – 015	<b>XXXX</b> – 416 13 – X – 016
	M 10x1 con.	<b>XXXX</b> – 415 01 – X – 057	<b>XXXX</b> – 416 01 – X – 061
	M 12x1.5 cyl.	<b>XXXX</b> – 415 02 – X – 058	<b>XXXX</b> – 416 02 – X – 062
	NPT 1/8	<b>XXXX</b> – 415 04 – X – 060	<b>XXXX</b> – 416 04 – X – 064

## Seal material – Application areas

<b>NBR</b>	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	<b>1</b>
<b>EPDM</b>	Brake fluid, hydrogen, oxygen, acetylene, etc.	<b>2</b>
<b>FKM</b>	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	<b>3</b>
<b>HNBR</b>	Hydraulic/machine oil, ester-based bio-oils	<b>9</b>

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Your order number:

**01XX – XXX XX – X – XXX**<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0111/0113/0115/0117/0119/0123

**suc**

M

## Piston pressure switches with integrated connector

- Setting range up to 150 bar
- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 600 bar<sup>1)</sup>

### Plug-in types for piston pressure switches

Deutsch DT04-2P	0111 – XXX XX – X – XXX
AMP Superseal 1.5°	0113 – XXX XX – X – XXX
Packard MetriPack 280°	0115 – XXX XX – X – XXX
Deutsch DT04-3P (A+B)	0117 – XXX XX – X – XXX
AMP Junior Timer®	0119 – XXX XX – X – XXX
M12x1 DIN EN 61076-2-D (1 + 3)	0123 – XXX XX – X – XXX

Adjustment range tolerance at room temperature	Male thread	Order number NO —  :	Order number NC —  :

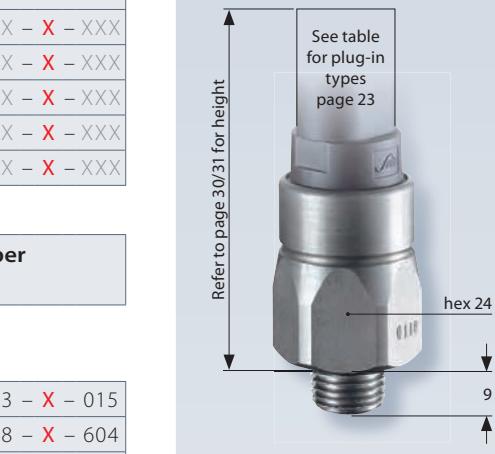
### Piston pressure switches with integrated connector

50–150 ( $\pm 5$ ) bar	G 1/4	XXXX – 419 03 – X – 011	XXXX – 420 03 – X – 015
	G 1/8	XXXX – 419 28 – X – 603	XXXX – 420 28 – X – 604
	M 10x1 cyl.	XXXX – 419 13 – X – 003	XXXX – 420 13 – X – 004
	M 10x1 con.	XXXX – 419 01 – X – 009	XXXX – 420 01 – X – 013
	M 12x1.5 cyl.	XXXX – 419 02 – X – 010	XXXX – 420 02 – X – 014
	NPT 1/8	XXXX – 419 04 – X – 012	XXXX – 420 04 – X – 016

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.



Your order number: **01XX – XXX XX – X – XXX**

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.1

hex 24 integrated

0120

Diaphragm pressure switches with integrated bayonet connector

- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar<sup>1)</sup>

Bayonet ISO 15170  
(DIN 72585)

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → :
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## 0120 Diaphragm pressure switches with integrated connector

0.1 – 1 ( $\pm 0.2$ ) bar	G 1/4	0120 – X03 03 – X – 011	0120 – X04 03 – X – 015
	G 1/8	0120 – X03 28 – X – 603	0120 – X04 28 – X – 604
	M 10x1 cyl.	0120 – X03 13 – X – 003	0120 – X04 13 – X – 004
	M 10x1 con.	0120 – X03 01 – X – 009	0120 – X04 01 – X – 013
	M 12x1.5 cyl.	0120 – X03 02 – X – 010	0120 – X04 02 – X – 014
	NPT 1/8	0120 – X03 04 – X – 012	0120 – X04 04 – X – 016
0.5 – 3 ( $\pm 0.3$ ) bar	G 1/4	0120 – X23 03 – X – 070	0120 – X24 03 – X – 070
	G 1/8	0120 – X23 28 – X – 070	0120 – X24 28 – X – 070
	M 10x1 cyl.	0120 – X23 13 – X – 070	0120 – X24 13 – X – 070
	M 10x1 con.	0120 – X23 01 – X – 070	0120 – X24 01 – X – 070
	M 12x1.5 cyl.	0120 – X23 02 – X – 070	0120 – X24 02 – X – 070
	NPT 1/8	0120 – X23 04 – X – 070	0120 – X24 04 – X – 070
1 – 10 ( $\pm 0.5$ ) bar	G 1/4	0120 – X07 03 – X – 027	0120 – X08 03 – X – 031
	G 1/8	0120 – X07 28 – X – 607	0120 – X08 28 – X – 608
	M 10x1 cyl.	0120 – X07 13 – X – 007	0120 – X08 13 – X – 008
	M 10x1 con.	0120 – X07 01 – X – 025	0120 – X08 01 – X – 029
	M 12x1.5 cyl.	0120 – X07 02 – X – 026	0120 – X08 02 – X – 030
	NPT 1/8	0120 – X07 04 – X – 028	0120 – X08 04 – X – 032

## Coding

A1-2.1	4XX	4XX
A2-2.1	3XX	3XX
A3-2.1	2XX	2XX
A4-2.1	1XX	1XX

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Your order number:

0120 – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0120/0121

## Diaphragm/piston pressure switches with integrated bayonet

- NC or NO, maximum operating voltage up to 42 V
- Zinc-plated steel (Cr VI-free)
- Overpressure safety up to 300 bar<sup>1)</sup> for diaphragm variant  
Overpressure safety up to 600 bar<sup>1)</sup> for piston variant

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC →  :
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### 0120 Diaphragm pressure switches with integrated connector

10–20 (±1) bar	G 1/4	0120 – X11 03 – X – 043	0120 – X12 03 – X – 047
	G 1/8	0120 – X11 28 – X – 611	0120 – X12 28 – X – 612
	M 10x1 cyl.	0120 – X11 13 – X – 011	0120 – X12 13 – X – 012
	M 10x1 con.	0120 – X11 01 – X – 041	0120 – X12 01 – X – 045
	M 12x1.5 cyl.	0120 – X11 02 – X – 042	0120 – X12 02 – X – 046
	NPT 1/8	0120 – X11 04 – X – 044	0120 – X12 04 – X – 048
20–50 (±2) bar	G 1/4	0120 – X15 03 – X – 059	0120 – X16 03 – X – 063
	G 1/8	0120 – X15 28 – X – 615	0120 – X16 28 – X – 616
	M 10x1 cyl.	0120 – X15 13 – X – 015	0120 – X16 13 – X – 016
	M 10x1 con.	0120 – X15 01 – X – 057	0120 – X16 01 – X – 061
	M 12x1.5 cyl.	0120 – X15 02 – X – 058	0120 – X16 02 – X – 062
	NPT 1/8	0120 – X15 04 – X – 060	0120 – X16 04 – X – 064

### 0121 Piston pressure switches with integrated connector

50–150 (±5) bar	G 1/4	0121 – X19 03 – X – 011	0121 – X20 03 – X – 015
	G 1/8	0121 – X19 28 – X – 603	0121 – X20 28 – X – 604
	M 10x1 cyl.	0121 – X19 13 – X – 003	0121 – X20 13 – X – 004
	M 10x1 con.	0121 – X19 01 – X – 009	0121 – X20 01 – X – 013
	M 12x1.5 cyl.	0121 – X19 02 – X – 010	0121 – X20 02 – X – 014
	NPT 1/8	0121 – X19 04 – X – 012	0121 – X20 04 – X – 016

#### Coding

A1-2.1	4XX	4XX
A2-2.1	3XX	3XX
A3-2.1	2XX	2XX
A4-2.1	1XX	1XX

#### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 24 for the temperature range and application thresholds of sealing materials.

Your order number: 012X – XXX XX – X – XXX

M.1

hex 24 integrated



Coding A1-2.1



Coding A2-2.1



Coding A3-2.1



Coding A4-2.1



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

## M.1

hex 24 integrated

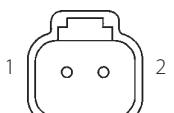
**Please note:**  
Mating plugs are not included in the delivery and can be ordered separately.

# Technical details, contact assignment and accessories for hex 24 pressure switches with integrated connector

## Mating plug accessories

<b>Mating plug type ►</b>	Deutsch DT06-2S (für DT04-2P)	AMP-Superseal 1.5®
<b>Including 2 m cable ►</b>		
<b>Cable cross-section ►</b>	2 x 0.5 mm² Radox cables	2 x 0.5 mm² Radox cables
<b>Protection class ►</b>	IP65	IP65
<b>Order number ►</b>	1-1-10-653-118	1-1-12-653-113

## Plug-in types for hex 24 diaphragm and piston pressure switches

<b>Model / type ►</b>	0110 / 0111	0112 / 0113
<b>Connector ►</b>		
<b>Protection class ►</b>	IP67, IP6K9K	IP67
<b>Overall height ►</b>	H ≈ 61 mm	H ≈ 61 mm
<b>Contact assignment ►</b>		

Packard MetriPack 280°	Deutsch DT06-3S (für DT04-3P)	AMP Junior Timer®	Bayonet DIN 72585 / ISO 15170 A1-2.1	M12x1 DIN EN 61076-2-101-LF
2 x 0.5 mm² Radox cables	2 x 0.5 mm² PUR-cables	2 x 0.5 mm² Radox cables	2 x 0.5 mm² Radox cables	4 x 0.34 mm² PUR-cables
IP65	IP67	IP65	IP65	IP67
1-1-14-653-114	1-1-36-653-160	1-1-18-653-116	1-1-20-653-112	1-1-00-653-162

0114 / 0115	0116 / 0117	0118 / 0117	0120 / 0121	0122 / 0123
Packard MetriPack 280°	Deutsch DT04-3P	AMP Junior Timer®	Bayonet DIN 72585/ISO 15170	M12x1 DIN EN 61076-2-101-1
IP67	IP67, IP6K9K	IP65, IPx4K	IP67, IP6K9K	IP67
H ≈ 62 mm	H ≈ 63 mm	H ≈ 54 mm	H ≈ 49 mm	H ≈ 51 mm

## M.2

hex 27 integrated

# Pressure switches hex 27 with integrated connector

Changeover switch with silver or gold contacts



- Large selection of electrical plug-in types for quick attachment and reliable connection
- Hysteresis adjustable at factory
- High protection class (up to IP67 or IP6K9K)
- Compact and rugged design in industrial environments like construction and agricultural machinery or commercial vehicles
- Switching point can be set on site with adjusting screw<sup>1)</sup>
- Very high overpressure safety
- The corresponding mating plugs are available as accessories (please refer to page 34)

<sup>1)</sup> Pressure switches can also be supplied preset at factory.  
The switching point is embossed onto pressure switches preset at factory.

## Technical data

Types:	0132 – 0137	0184 / 0185	0194 / 0195
Rated working voltage:	10 ... 48 VAC/DC	10 ... 250 VAC/DC	5 ... 24 VDC
Rated current: (resistive load, 12 DC and 12 AC)	10 mA ... 4 A	10 mA ... 4A	3 ... 50 mA
Temperature resistance of sealing materials:	NBR (Overpressure safety up to 100 bar)	-30 °C ... +100 °C	
	NBR (Overpressure safety up to 300 bar)	-40 °C ... +100 °C	
	EPDM	-30 °C ... +120 °C	
	FKM (in diaphragm pressure switch)	-5 °C ... +120 °C	
	FKM (in piston pressure switch)	-15 °C ... +120 °C	
	Silicone	-40 °C ... +120 °C	
	HNBR	-30 °C ... +120 °C	
Switching frequency:	200 / min.		
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)		
Pressure rise rate:	≤ 1 bar/ms		
Hysteresis: (can only be set at factory)	Adjustable average value 10 ... 30 % depending on type		
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6		
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27		
Weight:	approx. 100 g	approx. 130 g	approx. 130 g

## Overview of maximum working voltage and current and contact materials

Type	0132	0133	0134	0135	0136	0137	0184	0185	0194	0195
5 ... 24 VDC									●	●
10 ... 48 VAC/DC	●	●	●	●	●	●				
10 ... 250 VAC/DC							●	●		
3 ... 50 mA									●	●
10 mA ... 4 A	●	●	●	●	●	●	●	●		
Gold contacts	○	○	○	○	○	○			●	●
Silver contacts	●	●	●	●	●	●	●	●		
Adjustable hysteresis (can only be set at factory)	●	●	●	●	●	●	●	●	●	●
Connector type	AMP Superseal 1.5°		M12x1 DIN EN 61076-2-101-1		Deutsch DT04-3P		DIN EN 175301			
Protection class	IP67		IP67		IP67, IP6K9K		IP65			

○ Available as an option

## M.2

hex 27 integrated

## 0132/0133/0134/0135/0136/0137

Diaphragm/piston pressure switches with integrated connector, maximum operating voltage up to 48 V

- Simple, quick and reliable electrical connection with easy-to-fit connectors
- Quick fitting with socket wrench (spanner)
- Changeover with silver contacts (gold contacts available as option)
- Hysteresis adjustable at factory
- Made of zinc-plated steel (CrVI-free, other housing materials available as option)

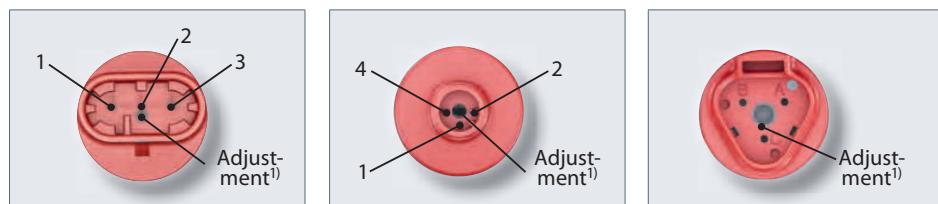
## Model / type ►

0132 / 0133	0134 / 0135	0136 / 0137
		
TE AMP Superseal 1.5° IP67	M12x1 DIN EN 61076-2-101A Contact assignment DIN 60947-5-2 IP67	Deutsch DT04-3P° IP67, IP6K9K

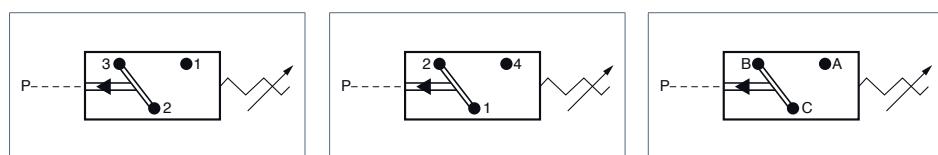
## Height without thread ►

**L** ~ 73 mm**L** ~ 65 mm**L** ~ 71 mm

## Contact assignments ►

<sup>1)</sup>Blade of screwdriver max. 2 mm

## Circuit diagrams ►



## Accessory ►

Not included  
in the delivery.

Please order separately.

## Mating plug with 2 m cable

TE AMP Superseal 1.5°	M12x1 DIN EN 61076-2-101A	Deutsch DT06-3S°
		
3 x 0.5 mm <sup>2</sup> Radox cable / IP65	4 x 0.34 mm <sup>2</sup> PUR cable / IP67	3 x 0.5 mm <sup>2</sup> PUR cable / IP67

Cable cross-section /  
IP protection ►

## Order number ►

M.2

hex 27 integrated

**suc**

M

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Thread	Order number
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#### 0132 / 0134 / 0136 Diaphragm pressure switches

100 <sup>1)</sup>	0.3 – 1.5	± 0.2	G 1/4	013X – 457 03 – X – 003
			M 10x1 con.	013X – 457 01 – X – 001
			M 12x1.5 cyl.	013X – 457 02 – X – 002
			NPT 1/8	013X – 457 04 – X – 318
			NPT 1/4	013X – 457 09 – X – 314
			7/16-20 UNF	013X – 457 20 – X – 301
			9/16-18 UNF	013X – 457 21 – X – 302
300 <sup>1)</sup>	1 – 10	± 0.5	G 1/4	013X – 458 03 – X – 042
			M 10x1 con.	013X – 458 01 – X – 040
			M 12x1.5 cyl.	013X – 458 02 – X – 041
			NPT 1/8	013X – 458 04 – X – 343
			NPT 1/4	013X – 458 09 – X – 340
			7/16-20 UNF	013X – 458 20 – X – 341
			9/16-18 UNF	013X – 458 21 – X – 342
	10 – 50	± 3.0	G 1/4	013X – 459 03 – X – 009
			M 10x1 con.	013X – 459 01 – X – 007
			M 12x1.5 cyl.	013X – 459 02 – X – 008
			NPT 1/8	013X – 459 04 – X – 320
			NPT 1/4	013X – 459 09 – X – 316
			7/16-20 UNF	013X – 459 20 – X – 305
			9/16-18 UNF	013X – 459 21 – X – 306
	10 – 100	± 3.0 – 5.0	G 1/4	013X – 461 03 – X – 012
			M 10x1 con.	013X – 461 01 – X – 010
			M 12x1.5 cyl.	013X – 461 02 – X – 011
			NPT 1/8	013X – 461 04 – X – 321
			NPT 1/4	013X – 461 09 – X – 317
			7/16-20 UNF	013X – 461 20 – X – 307
			9/16-18 UNF	013X – 461 21 – X – 308

#### 0133 / 0135 / 0137 Piston pressure switches

600 <sup>1)</sup>	50 – 200	± 5.0	G 1/4	013X – 460 03 – X – 003
			M 10x1 con.	013X – 460 01 – X – 001
			M 12x1.5 cyl.	013X – 460 02 – X – 002
			NPT 1/8	013X – 460 04 – X – 304
			NPT 1/4	013X – 460 09 – X – 303
			7/16-20 UNF	013X – 460 20 – X – 301
			9/16-18 UNF	013X – 460 21 – X – 302

#### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

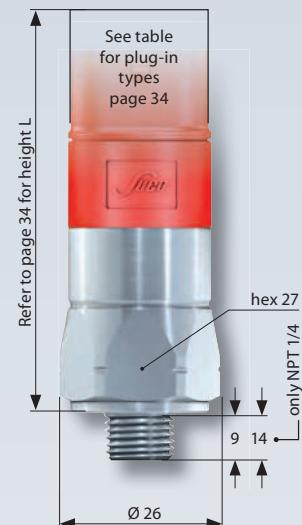
Refer to page 33 for the temperature range and application thresholds of sealing materials.



Your order number:

013X – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.2

hex 27 integrated

## 0184

Diaphragm pressure switches up to 250 V

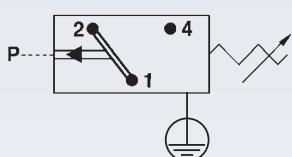
- Made of zinc-plated steel (CrVI-free, other housing materials available as option)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with silver contacts
- Overpressure safety up to 100 / 300 bar<sup>1)</sup>
- Hysteresis adjustable at factory

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0184 Diaphragm pressure switches



Socket device  
included in the delivery



100 <sup>1)</sup>	0.3 – 1.5	± 0.2	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 – 457 03 – X – 003 0184 – 457 01 – X – 001 0184 – 457 02 – X – 002 0184 – 457 04 – X – 318 0184 – 457 09 – X – 314 0184 – 457 20 – X – 301 0184 – 457 21 – X – 302
		± 0.5	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 – 458 03 – X – 042 0184 – 458 01 – X – 040 0184 – 458 02 – X – 041 0184 – 458 04 – X – 343 0184 – 458 09 – X – 340 0184 – 458 20 – X – 341 0184 – 458 21 – X – 342
300 <sup>1)</sup>	10 – 50	± 3.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 – 459 03 – X – 009 0184 – 459 01 – X – 007 0184 – 459 02 – X – 008 0184 – 459 04 – X – 320 0184 – 459 09 – X – 311 0184 – 459 20 – X – 305 0184 – 459 21 – X – 306
	10 – 100	± 3.0 – 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0184 – 461 03 – X – 012 0184 – 461 01 – X – 010 0184 – 461 02 – X – 011 0184 – 461 04 – X – 321 0184 – 461 09 – X – 312 0184 – 461 20 – X – 307 0184 – 461 21 – X – 308

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.



Your order number:

0184 – XXX XX – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0185

Piston pressure switches up to 250 V

- Made of zinc-plated steel (CrVI-free, other housing materials available as option)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with silver contacts
- Overpressure safety up to 600 bar<sup>1)</sup>
- Hysteresis adjustable at factory

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0185 Piston pressure switches

600 <sup>1)</sup>	50 – 200	$\pm 5.0$	G 1/4
			M 10x1 con.
			M 12x1.5 cyl.
			NPT 1/8
			NPT 1/4
			7/16-20 UNF
			9/16-18 UNF

0185 – 460 03 – X – 003
0185 – 460 01 – X – 001
0185 – 460 02 – X – 002
0185 – 460 04 – X – 304
0185 – 460 09 – X – 303
0185 – 460 20 – X – 301
0185 – 460 21 – X – 302

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.

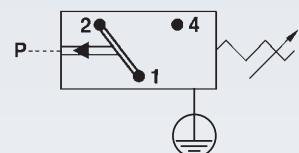


Your order number:

0185 – 460 XX – X – XXX



Socket device  
included in the delivery



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



# M.2

hex 27 integrated

# 0194

Diaphragm pressure switches up to 24 V with gold contacts

- Made of zinc-plated steel (CrVI-free)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with gold contacts
- Overpressure safety up to 100/300 bar<sup>1)</sup>
- Hysteresis adjustable at factory

$p_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Order number
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## 0194 Diaphragm pressure switches



Socket device  
included in the delivery



100 <sup>1)</sup>	0.3 – 1.5	$\pm 0.2$	G 1/4	0194 – 457 03 – X – 003
			M 10x1 con.	0194 – 457 01 – X – 001
			M 12x1.5 cyl.	0194 – 457 02 – X – 002
			NPT 1/8	0194 – 457 04 – X – 318
			NPT 1/4	0194 – 457 09 – X – 314
			7/16-20 UNF	0194 – 457 20 – X – 301
			9/16-18 UNF	0194 – 457 21 – X – 302
1 – 10		$\pm 0.5$	G 1/4	0194 – 458 03 – X – 042
			M 10x1 con.	0194 – 458 01 – X – 040
			M 12x1.5 cyl.	0194 – 458 02 – X – 041
			NPT 1/8	0194 – 458 04 – X – 343
			NPT 1/4	0194 – 458 09 – X – 340
			7/16-20 UNF	0194 – 458 20 – X – 341
			9/16-18 UNF	0194 – 458 21 – X – 342
300 <sup>1)</sup>	10 – 50	$\pm 3.0$	G 1/4	0194 – 459 03 – X – 009
			M 10x1 con.	0194 – 459 01 – X – 007
			M 12x1.5 cyl.	0194 – 459 02 – X – 008
			NPT 1/8	0194 – 459 04 – X – 320
			NPT 1/4	0194 – 459 09 – X – 311
			7/16-20 UNF	0194 – 459 20 – X – 305
			9/16-18 UNF	0194 – 459 21 – X – 306
10 – 100		$\pm 3.0 – 5.0$	G 1/4	0194 – 461 03 – X – 012
			M 10x1 con.	0194 – 461 01 – X – 010
			M 12x1.5 cyl.	0194 – 461 02 – X – 011
			NPT 1/8	0194 – 461 04 – X – 321
			NPT 1/4	0194 – 461 09 – X – 312
			7/16-20 UNF	0194 – 461 20 – X – 307
			9/16-18 UNF	0194 – 461 21 – X – 308

## Seal material – Application areas

<b>NBR</b>	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
<b>EPDM</b>	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
<b>FKM</b>	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
<b>HNBR</b>	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.



Your order number:

0194 – XXX XX – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0195

Piston pressure switches up to 24 V with gold contacts

- Made of zinc-plated steel (CrVI-free)
- Socket device similar to DIN EN 175301 (DIN 43650)
- Changeover with gold contacts
- Overpressure safety up to 600 bar<sup>1)</sup>
- Hysteresis adjustable at factory

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0195 Piston pressure switches

600 <sup>1)</sup>	50 – 200	$\pm 5.0$	G 1/4	0195 – 460 03 – X – 003
			M 10x1 con.	0195 – 460 01 – X – 001
			M 12x1.5 cyl.	0195 – 460 02 – X – 002
			NPT 1/8	0195 – 460 04 – X – 304
			NPT 1/4	0195 – 460 09 – X – 303
			7/16-20 UNF	0195 – 460 20 – X – 301
			9/16-18 UNF	0195 – 460 21 – X – 302

0195 – 460 03 – X – 003
0195 – 460 01 – X – 001
0195 – 460 02 – X – 002
0195 – 460 04 – X – 304
0195 – 460 09 – X – 303
0195 – 460 20 – X – 301
0195 – 460 21 – X – 302

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 33 for the temperature range and application thresholds of sealing materials.

Your order number:

0195 – 460 XX – X – XXX



Socket device  
included in the delivery



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



## M.3

hex 24

# Pressure switches hex 24

NC or NO, maximum voltage 42 V



- Most cost-effective solution for mechanical pressure monitoring
- Stable switching point even after long use and high load
- Switching point can be adjusted when fitted on site <sup>1)</sup>
- High pressure resistance, compact, small switches, available as normally closed (NC) or normally open (NO)
- For solutions with integrated connectors please refer to chapter M.1, starting at page 22

<sup>1)</sup> Pressure switches can also be supplied preset at factory.  
Our preset switches are sealed with lacquer paint, set points are embossed on the housing.

# Pressure switches hex 24

## Technical data

Rated working voltage:	10 ... 42 VAC/DC	
Rated current range (resistive load, 12 DC and 12 AC):	10 mA ... 4 A	
Switching power DC12 / AC12:	100 W / 100 VA	
Temperature resistance of sealing materials:	NBR	-40 °C ... +100 °C
	EPDM	-30 °C ... +120 °C
	EPDM-W270, diaphragm	-20 °C ... +100 °C
	FKM (in diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (in piston pressure switch)	-10 °C ... +120 °C
	Silicone, diaphragm	-40 °C ... +120 °C
	HNBR	-30 °C ... +120 °C
Switching frequency:	200 / min.	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)	
Pressure rise rate:	$\leq 1 \text{ bar/ms}$	
Hysteresis:	Average value 5 – 30 % depending on type, not adjustable	
Vibration resistance:	10 g; 5 – 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27	
Protection class:	IP65 Terminals IP00	
Weight:	approx. 90 g	

Type:	0163	0164	0166	0167	0168	0169
Material:	Zinc-plated steel (CrVI-free)	●		●	●	●
	Stainless steel		●			
	Brass			●		
Overpressure safety up to:	35 bar			●		
	300 bar			●	●	
	600 bar	●	●			●



M.3

hex 24

## 0163

Diaphragm pressure switches up to 42 V with M3 screw terminal

- Made of zinc-plated steel (CrVI-free)
- M3 screw terminal
- Overpressure safety up to 600 bar<sup>1)</sup>



Adjustment range tolerance at room temperature	Male thread
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Order number NO →  :
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Order number NC →  :
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## 0163 Diaphragm pressure switches with M3 screw terminal

0.1 – 1 ( $\pm 0.2$ ) bar	G 1/4	0163 – 401 03 – X – 003	0163 – 402 03 – X – 007
	G 1/8	0163 – 401 28 – X – 601	0163 – 402 28 – X – 602
	M 10x1 cyl.	0163 – 401 13 – X – 001	0163 – 402 13 – X – 002
	M 10x1 con.	0163 – 401 01 – X – 001	0163 – 402 01 – X – 005
	M 12x1.5 cyl.	0163 – 401 02 – X – 002	0163 – 402 02 – X – 006
	NPT 1/8	0163 – 401 04 – X – 004	0163 – 402 04 – X – 008
0.5 – 3 ( $\pm 0.3$ ) bar	G 1/4	0163 – 421 03 – X – 070	0163 – 422 03 – X – 070
	G 1/8	0163 – 421 28 – X – 070	0163 – 422 28 – X – 070
	M 10x1 cyl.	0163 – 421 13 – X – 070	0163 – 422 13 – X – 070
	M 10x1 con.	0163 – 421 01 – X – 070	0163 – 422 01 – X – 070
	M 12x1.5 cyl.	0163 – 421 02 – X – 070	0163 – 422 02 – X – 070
	NPT 1/8	0163 – 421 04 – X – 070	0163 – 422 04 – X – 070
1 – 10 ( $\pm 0.5$ ) bar	G 1/4	0163 – 405 03 – X – 019	0163 – 406 03 – X – 023
	G 1/8	0163 – 405 28 – X – 605	0163 – 406 28 – X – 606
	M 10x1 cyl.	0163 – 405 13 – X – 005	0163 – 406 13 – X – 006
	M 10x1 con.	0163 – 405 01 – X – 017	0163 – 406 01 – X – 021
	M 12x1.5 cyl.	0163 – 405 02 – X – 018	0163 – 406 02 – X – 022
	NPT 1/8	0163 – 405 04 – X – 020	0163 – 406 04 – X – 024
10 – 20 ( $\pm 1$ ) bar	G 1/4	0163 – 409 03 – X – 035	0163 – 410 03 – X – 039
	G 1/8	0163 – 409 28 – X – 609	0163 – 410 28 – X – 610
	M 10x1 cyl.	0163 – 409 13 – X – 009	0163 – 410 13 – X – 010
	M 10x1 con.	0163 – 409 01 – X – 033	0163 – 410 01 – X – 037
	M 12x1.5 cyl.	0163 – 409 02 – X – 034	0163 – 410 02 – X – 038
	NPT 1/8	0163 – 409 04 – X – 036	0163 – 410 04 – X – 040
20 – 50 ( $\pm 2$ ) bar	G 1/4	0163 – 413 03 – X – 051	0163 – 414 03 – X – 055
	G 1/8	0163 – 413 28 – X – 613	0163 – 414 28 – X – 614
	M 10x1 cyl.	0163 – 413 13 – X – 013	0163 – 414 13 – X – 014
	M 10x1 con.	0163 – 413 01 – X – 049	0163 – 414 01 – X – 053
	M 12x1.5 cyl.	0163 – 413 02 – X – 050	0163 – 414 02 – X – 054
	NPT 1/8	0163 – 413 04 – X – 052	0163 – 414 04 – X – 056

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Your order number:

0163 – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0163

Diaphragm pressure switches up to 42 V with spade terminal

- Made of zinc-plated steel (CrVI-free)
- Spade terminal
- Overpressure safety up to 600 bar<sup>1)</sup>

M.3

hex 24



Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC →  :
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## 0163 Diaphragm pressure switches with spade terminal

0.1 – 1 (± 0.2) bar	G 1/4	0163 – 403 03 – X – 011	0163 – 404 03 – X – 015
	G 1/8	0163 – 403 28 – X – 603	0163 – 404 28 – X – 604
	M 10x1 cyl.	0163 – 403 13 – X – 003	0163 – 404 13 – X – 004
	M 10x1 con.	0163 – 403 01 – X – 009	0163 – 404 01 – X – 013
	M 12x1.5 cyl.	0163 – 403 02 – X – 010	0163 – 404 02 – X – 014
	NPT 1/8	0163 – 403 04 – X – 012	0163 – 404 04 – X – 016
0.5 – 3 (± 0.3) bar	G 1/4	0163 – 423 03 – X – 070	0163 – 424 03 – X – 070
	G 1/8	0163 – 423 28 – X – 070	0163 – 424 28 – X – 070
	M 10x1 cyl.	0163 – 423 13 – X – 070	0163 – 424 13 – X – 070
	M 10x1 con.	0163 – 423 01 – X – 070	0163 – 424 01 – X – 070
	M 12x1.5 cyl.	0163 – 423 02 – X – 070	0163 – 424 02 – X – 070
	NPT 1/8	0163 – 423 04 – X – 070	0163 – 424 04 – X – 070
1 – 10 (± 0.5) bar	G 1/4	0163 – 407 03 – X – 027	0163 – 408 03 – X – 031
	G 1/8	0163 – 407 28 – X – 607	0163 – 408 28 – X – 608
	M 10x1 cyl.	0163 – 407 13 – X – 007	0163 – 408 13 – X – 008
	M 10x1 con.	0163 – 407 01 – X – 025	0163 – 408 01 – X – 029
	M 12x1.5 cyl.	0163 – 407 02 – X – 026	0163 – 408 02 – X – 030
	NPT 1/8	0163 – 407 04 – X – 028	0163 – 408 04 – X – 032
10 – 20 (± 1) bar	G 1/4	0163 – 411 03 – X – 043	0163 – 412 03 – X – 047
	G 1/8	0163 – 411 28 – X – 611	0163 – 412 28 – X – 612
	M 10x1 cyl.	0163 – 411 13 – X – 011	0163 – 412 13 – X – 012
	M 10x1 con.	0163 – 411 01 – X – 041	0163 – 412 01 – X – 045
	M 12x1.5 cyl.	0163 – 411 02 – X – 042	0163 – 412 02 – X – 046
	NPT 1/8	0163 – 411 04 – X – 044	0163 – 412 04 – X – 048
20 – 50 (± 2) bar	G 1/4	0163 – 415 03 – X – 059	0163 – 416 03 – X – 063
	G 1/8	0163 – 415 28 – X – 615	0163 – 416 28 – X – 616
	M 10x1 cyl.	0163 – 415 13 – X – 015	0163 – 416 13 – X – 016
	M 10x1 con.	0163 – 415 01 – X – 057	0163 – 416 01 – X – 061
	M 12x1.5 cyl.	0163 – 415 02 – X – 058	0163 – 416 02 – X – 062
	NPT 1/8	0163 – 415 04 – X – 060	0163 – 416 04 – X – 064

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Your order number:

0163 – XXX XX – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.3

hex 24

## 0166

Diaphragm pressure switches up to 42 V with M3 screw terminal

- Made of zinc-plated steel (CrVI-free)
- M3 screw terminal
- Overpressure safety up to 300 bar<sup>1)</sup>



Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC →  :
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## 0166 Diaphragm pressure switches with M3 screw terminal

0.1 – 1 ( $\pm 0.2$ ) bar	G 1/4	0166 – 401 03 – X – 003	0166 – 402 03 – X – 007
	G 1/8	0166 – 401 28 – X – 601	0166 – 402 28 – X – 602
	M 10x1 cyl.	0166 – 401 13 – X – 001	0166 – 402 13 – X – 002
	M 10x1 con.	0166 – 401 01 – X – 001	0166 – 402 01 – X – 005
	M 12x1.5 cyl.	0166 – 401 02 – X – 002	0166 – 402 02 – X – 006
	NPT 1/8	0166 – 401 04 – X – 004	0166 – 402 04 – X – 008
0.5 – 3 ( $\pm 0.3$ ) bar	G 1/4	0166 – 421 03 – X – 070	0166 – 422 03 – X – 070
	G 1/8	0166 – 421 28 – X – 070	0166 – 422 28 – X – 070
	M 10x1 cyl.	0166 – 421 13 – X – 070	0166 – 422 13 – X – 070
	M 10x1 con.	0166 – 421 01 – X – 070	0166 – 422 01 – X – 070
	M 12x1.5 cyl.	0166 – 421 02 – X – 070	0166 – 422 02 – X – 070
	NPT 1/8	0166 – 421 04 – X – 070	0166 – 422 04 – X – 070
1 – 10 ( $\pm 0.5$ ) bar	G 1/4	0166 – 405 03 – X – 019	0166 – 406 03 – X – 023
	G 1/8	0166 – 405 28 – X – 605	0166 – 406 28 – X – 606
	M 10x1 cyl.	0166 – 405 13 – X – 005	0166 – 406 13 – X – 006
	M 10x1 con.	0166 – 405 01 – X – 017	0166 – 406 01 – X – 021
	M 12x1.5 cyl.	0166 – 405 02 – X – 018	0166 – 406 02 – X – 022
	NPT 1/8	0166 – 405 04 – X – 020	0166 – 406 04 – X – 024
10 – 20 ( $\pm 1$ ) bar	G 1/4	0166 – 409 03 – X – 035	0166 – 410 03 – X – 039
	G 1/8	0166 – 409 28 – X – 609	0166 – 410 28 – X – 610
	M 10x1 cyl.	0166 – 409 13 – X – 009	0166 – 410 13 – X – 010
	M 10x1 con.	0166 – 409 01 – X – 033	0166 – 410 01 – X – 037
	M 12x1.5 cyl.	0166 – 409 02 – X – 034	0166 – 410 02 – X – 038
	NPT 1/8	0166 – 409 04 – X – 036	0166 – 410 04 – X – 040
20 – 50 ( $\pm 2$ ) bar	G 1/4	0166 – 413 03 – X – 051	0166 – 414 03 – X – 055
	G 1/8	0166 – 413 28 – X – 613	0166 – 414 28 – X – 614
	M 10x1 cyl.	0166 – 413 13 – X – 013	0166 – 414 13 – X – 014
	M 10x1 con.	0166 – 413 01 – X – 049	0166 – 414 01 – X – 053
	M 12x1.5 cyl.	0166 – 413 02 – X – 050	0166 – 414 02 – X – 054
	NPT 1/8	0166 – 413 04 – X – 052	0166 – 414 04 – X – 056

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Your order number:

0166 – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0166

Diaphragm pressure switches up to 42 V with spade terminal

- Made of zinc-plated steel (CrVI-free)
- Spade terminal
- Overpressure safety up to 300 bar<sup>1)</sup>

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC →  :
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## 0166 Diaphragm pressure switches with spade terminal

0.1 – 1 (±0.2) bar	G 1/4	0166 – 403 03 – X – 011	0166 – 404 03 – X – 015
	G 1/8	0166 – 403 28 – X – 603	0166 – 404 28 – X – 604
	M 10x1 cyl.	0166 – 403 13 – X – 003	0166 – 404 13 – X – 004
	M 10x1 con.	0166 – 403 01 – X – 009	0166 – 404 01 – X – 013
	M 12x1.5 cyl.	0166 – 403 02 – X – 010	0166 – 404 02 – X – 014
	NPT 1/8	0166 – 403 04 – X – 012	0166 – 404 04 – X – 016
0.5 – 3 (±0.3) bar	G 1/4	0166 – 423 03 – X – 070	0166 – 424 03 – X – 070
	G 1/8	0166 – 423 28 – X – 070	0166 – 424 28 – X – 070
	M 10x1 cyl.	0166 – 423 13 – X – 070	0166 – 424 13 – X – 070
	M 10x1 con.	0166 – 423 01 – X – 070	0166 – 424 01 – X – 070
	M 12x1.5 cyl.	0166 – 423 02 – X – 070	0166 – 424 02 – X – 070
	NPT 1/8	0166 – 423 04 – X – 070	0166 – 424 04 – X – 070
1 – 10 (±0.5) bar	G 1/4	0166 – 407 03 – X – 027	0166 – 408 03 – X – 031
	G 1/8	0166 – 407 28 – X – 607	0166 – 408 28 – X – 608
	M 10x1 cyl.	0166 – 407 13 – X – 007	0166 – 408 13 – X – 008
	M 10x1 con.	0166 – 407 01 – X – 025	0166 – 408 01 – X – 029
	M 12x1.5 cyl.	0166 – 407 02 – X – 026	0166 – 408 02 – X – 030
	NPT 1/8	0166 – 407 04 – X – 028	0166 – 408 04 – X – 032
10 – 20 (±1) bar	G 1/4	0166 – 411 03 – X – 043	0166 – 412 03 – X – 047
	G 1/8	0166 – 411 28 – X – 611	0166 – 412 28 – X – 612
	M 10x1 cyl.	0166 – 411 13 – X – 011	0166 – 412 13 – X – 012
	M 10x1 con.	0166 – 411 01 – X – 041	0166 – 412 01 – X – 045
	M 12x1.5 cyl.	0166 – 411 02 – X – 042	0166 – 412 02 – X – 046
	NPT 1/8	0166 – 411 04 – X – 044	0166 – 412 04 – X – 048
20 – 50 (±2) bar	G 1/4	0166 – 415 03 – X – 059	0166 – 416 03 – X – 063
	G 1/8	0166 – 415 28 – X – 615	0166 – 416 28 – X – 616
	M 10x1 cyl.	0166 – 415 13 – X – 015	0166 – 416 13 – X – 016
	M 10x1 con.	0166 – 415 01 – X – 057	0166 – 416 01 – X – 061
	M 12x1.5 cyl.	0166 – 415 02 – X – 058	0166 – 416 02 – X – 062
	NPT 1/8	0166 – 415 04 – X – 060	0166 – 416 04 – X – 064

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number: **0166 – XXX XX – X – XXX**

M.3

hex 24

**soco**



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.3

hex 24

## 0168

Diaphragm pressure switches up to 42 V

- Made of zinc-plated steel (CrVI-free)
- Spade or M3 screw terminal
- Overpressure safety up to 300 bar<sup>1)</sup>
- With female thread for compression-type fitting to DIN 2353

Adjustment range tolerance at room temperature	Female thread	Order number NO →  :	Order number NC → :
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**0168 Diaphragm pressure switches with M3 screw terminal**

0.1 – 1 (±0.2) bar	M 12x1.5 female DIN 2353	0168 – 401 16 – X – 001	0168 – 402 16 – X – 002
0.5 – 3 (±0.3) bar		0168 – 421 16 – X – 070	0168 – 422 16 – X – 070
1 – 10 (±0.5) bar		0168 – 405 16 – X – 005	0168 – 406 16 – X – 006
10 – 20 (±1) bar		0168 – 409 16 – X – 009	0168 – 410 16 – X – 010
20 – 50 (±2) bar		0168 – 413 16 – X – 013	0168 – 414 16 – X – 014

**0168 Diaphragm pressure switches with spade terminal**

0.1 – 1 (±0.2) bar	M 12x1.5 female DIN 2353	0168 – 403 16 – X – 003	0168 – 404 16 – X – 004
0.5 – 3 (±0.3) bar		0168 – 423 16 – X – 070	0168 – 424 16 – X – 070
1 – 10 (±0.5) bar		0168 – 407 16 – X – 007	0168 – 408 16 – X – 008
10 – 20 (±1) bar		0168 – 411 16 – X – 011	0168 – 412 16 – X – 012
20 – 50 (±2) bar		0168 – 415 16 – X – 015	0168 – 416 16 – X – 016

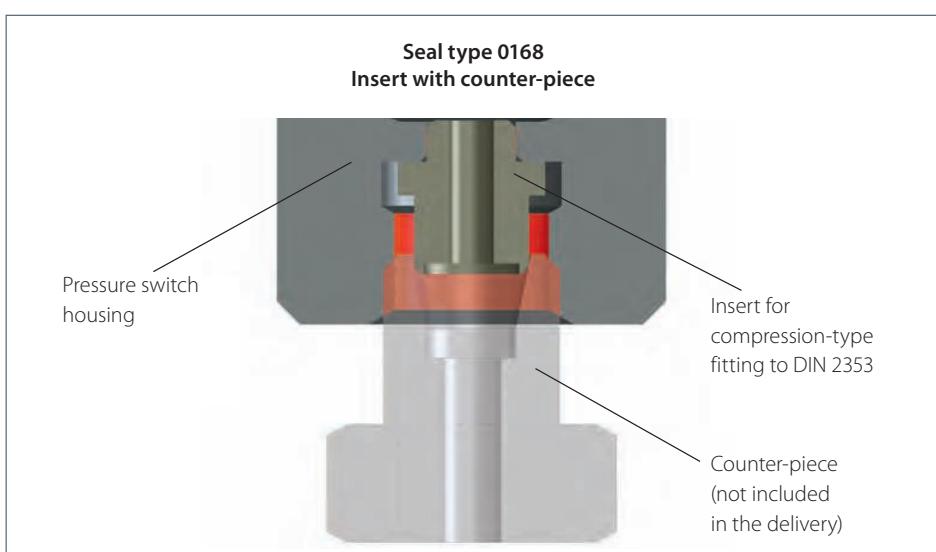
**Seal material – Application areas**

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number:

0168 – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0169

Piston pressure switches up to 42 V

- Made of zinc-plated steel (CrVI-free)
- Spade or M3 screw terminal
- Overpressure safety up to 600 bar<sup>1)</sup>

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → :
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## 0169 Piston pressure switches with M3 screw terminal

50 – 150 ( $\pm 5$ ) bar	G 1/4	0169 – 417 03 – X – 003	0169 – 418 03 – X – 007
	G 1/8	0169 – 417 28 – X – 601	0169 – 418 28 – X – 602
	M 10x1 cyl.	0169 – 417 13 – X – 001	0169 – 418 13 – X – 002
	M 10x1 con.	0169 – 417 01 – X – 001	0169 – 418 01 – X – 005
	M 12x1.5 cyl.	0169 – 417 02 – X – 002	0169 – 418 02 – X – 006
	NPT 1/8	0169 – 417 04 – X – 004	0169 – 418 04 – X – 008

## 0169 Piston pressure switches with spade terminal

50 – 150 ( $\pm 5$ ) bar	G 1/4	0169 – 419 03 – X – 011	0169 – 420 03 – X – 015
	G 1/8	0169 – 419 28 – X – 603	0169 – 420 28 – X – 604
	M 10x1 cyl.	0169 – 419 13 – X – 003	0169 – 420 13 – X – 004
	M 10x1 con.	0169 – 419 01 – X – 009	0169 – 420 01 – X – 013
	M 12x1.5 cyl.	0169 – 419 02 – X – 010	0169 – 420 02 – X – 014
	NPT 1/8	0169 – 419 04 – X – 012	0169 – 420 04 – X – 016

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number:

0169 – XXX XX – X – XXX

M.3

hex 24



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.3

hex 24

## 0164

Diaphragm pressure switches up to 42 V with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- Spade or M3 screw terminal
- Overpressure safety up to 600 bar<sup>1)</sup>  
(EPDM-W270 and silicone diaphragm up to 35 bar<sup>2)</sup>)



Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → :
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## 0164 Diaphragm pressure switches with M3 screw terminal

0.1 – 1 ( $\pm 0.2$ ) bar	G 1/4-E	0164 – 401 41 – X – 001	0164 – 402 41 – X – 002
	R 1/8	0164 – 401 12 – X – 001	0164 – 402 12 – X – 002
	R 1/4	0164 – 401 46 – X – 001	0164 – 402 46 – X – 002
0.5 – 3 ( $\pm 0.3$ ) bar	G 1/4-E	0164 – 421 41 – X – 070	0164 – 422 41 – X – 070
	R 1/8	0164 – 421 12 – X – 070	0164 – 422 12 – X – 070
	R 1/4	0164 – 421 46 – X – 070	0164 – 422 46 – X – 070
1 – 10 ( $\pm 0.5$ ) bar	G 1/4-E	0164 – 405 41 – X – 005	0164 – 406 41 – X – 006
	R 1/8	0164 – 405 12 – X – 005	0164 – 406 12 – X – 006
	R 1/4	0164 – 405 46 – X – 005	0164 – 406 46 – X – 006
10 – 20 ( $\pm 1$ ) bar	G 1/4-E	0164 – 409 41 – X – 009	0164 – 410 41 – X – 010
	R 1/8	0164 – 409 12 – X – 009	0164 – 410 12 – X – 010
	R 1/4	0164 – 409 46 – X – 009	0164 – 410 46 – X – 010
20 – 50 ( $\pm 2$ ) bar	G 1/4-E	0164 – 413 41 – X – 013	0164 – 414 41 – X – 014
	R 1/8	0164 – 413 12 – X – 013	0164 – 414 12 – X – 014
	R 1/4	0164 – 413 46 – X – 013	0164 – 414 46 – X – 014

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-W270	Drinking water ( $p_{max} \leq 35$ bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
Silicone	Water, food products, air, etc. ( $p_{max} \leq 35$ bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number:

0164 – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.<sup>2)</sup> Overpressure safety of pressure switch up to 600 bar. Functional reliability only up to 35 bar with diaphragm materials EPDM-W270 and silicone.

# 0164

Diaphragm pressure switches up to 42 V with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- Spade or M3 screw terminal
- Overpressure safety up to 600 bar<sup>1)</sup>  
(EPDM-W270 and silicone diaphragm up to 35 bar<sup>2)</sup>

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → :
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## 0164 Diaphragm pressure switches with spade terminal

0.1 – 1 (±0.2) bar	G 1/4-E	0164 – 403 41 – X – 003	0164 – 404 41 – X – 004
	R 1/8	0164 – 403 12 – X – 003	0164 – 404 12 – X – 004
	R 1/4	0164 – 403 46 – X – 003	0164 – 404 46 – X – 004
0.5 – 3 (±0.3) bar	G 1/4-E	0164 – 423 41 – X – 070	0164 – 424 41 – X – 070
	R 1/8	0164 – 423 12 – X – 070	0164 – 424 12 – X – 070
	R 1/4	0164 – 423 46 – X – 070	0164 – 424 46 – X – 070
1 – 10 (±0.5) bar	G 1/4-E	0164 – 407 41 – X – 007	0164 – 408 41 – X – 008
	R 1/8	0164 – 407 12 – X – 007	0164 – 408 12 – X – 008
	R 1/4	0164 – 407 46 – X – 007	0164 – 408 46 – X – 008
10 – 20 (±1) bar	G 1/4-E	0164 – 411 41 – X – 011	0164 – 412 41 – X – 012
	R 1/8	0164 – 411 12 – X – 011	0164 – 412 12 – X – 012
	R 1/4	0164 – 411 46 – X – 011	0164 – 412 46 – X – 012
20 – 50 (±2) bar	G 1/4-E	0164 – 415 41 – X – 015	0164 – 416 41 – X – 016
	R 1/8	0164 – 415 12 – X – 015	0164 – 416 12 – X – 016
	R 1/4	0164 – 415 46 – X – 015	0164 – 416 46 – X – 016

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-W270	Drinking water ( $p_{max} \leq 35$ bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
Silicone	Water, food products, air, etc. ( $p_{max} \leq 35$ bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Your order number:

0164 – XXX XX – X –XXX

M.3

hex 24



M

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

<sup>2)</sup> Overpressure safety of pressure switch up to 600 bar. Functional reliability only up to 35 bar with diaphragm materials EPDM-W270 and silicone.



M.3

hex 24

0167

Diaphragm pressure switches up to 42 V with brass housing

- Brass housing
- M3 screw terminal
- Overpressure safety up to 35 bar<sup>1)</sup>



Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC →  :
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#### 0167 Diaphragm pressure switches with M3 screw terminal

0.1 – 1 ( $\pm 0.2$ ) bar	G 1/4	0167 – 401 03 – X – 037	0167 – 402 03 – X – 038
	G 1/8	0167 – 401 28 – X – 001	0167 – 402 28 – X – 002
	R 1/8	0167 – 401 12 – X – 002	0167 – 402 12 – X – 005
	R 1/2	0167 – 401 07 – X – 003	0167 – 402 07 – X – 006
	M 10x1 con.	0167 – 401 01 – X – 001	0167 – 402 01 – X – 004
	NPT 1/8	0167 – 401 04 – X – 004	0167 – 402 04 – X – 008
0.5 – 3 ( $\pm 0.3$ ) bar	G 1/4	0167 – 421 03 – X – 070	0167 – 422 03 – X – 070
	G 1/8	0167 – 421 28 – X – 070	0167 – 422 28 – X – 070
	R 1/8	0167 – 421 12 – X – 070	0167 – 422 12 – X – 070
	R 1/2	0167 – 421 07 – X – 070	0167 – 422 07 – X – 070
	M 10x1 con.	0167 – 421 01 – X – 070	0167 – 422 01 – X – 070
	NPT 1/8	0167 – 421 04 – X – 070	0167 – 422 04 – X – 070
1 – 10 ( $\pm 0.5$ ) bar	G 1/4	0167 – 405 03 – X – 041	0167 – 406 03 – X – 042
	G 1/8	0167 – 405 28 – X – 005	0167 – 406 28 – X – 006
	R 1/8	0167 – 405 12 – X – 014	0167 – 406 12 – X – 017
	R 1/2	0167 – 405 07 – X – 015	0167 – 406 07 – X – 018
	M 10x1 con.	0167 – 405 01 – X – 013	0167 – 406 01 – X – 016
	NPT 1/8	0167 – 405 04 – X – 020	0167 – 406 04 – X – 024
10 – 20 ( $\pm 1$ ) bar	G 1/4	0167 – 409 03 – X – 045	0167 – 410 03 – X – 046
	G 1/8	0167 – 409 28 – X – 009	0167 – 410 28 – X – 010
	R 1/8	0167 – 409 12 – X – 026	0167 – 410 12 – X – 029
	R 1/2	0167 – 409 07 – X – 027	0167 – 410 07 – X – 030
	M 10x1 con.	0167 – 409 01 – X – 025	0167 – 410 01 – X – 028
	NPT 1/8	0167 – 409 04 – X – 036	0167 – 410 04 – X – 040

#### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-W270	Drinking water	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	5
Silicone	Water, food products, air, etc.	8

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Your order number:

0167 – XXX XX – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0167

Diaphragm pressure switches up to 42 V with brass housing

- Brass housing
- Spade terminal
- Overpressure safety up to 35 bar<sup>1)</sup>

M.3

hex 24

*suc*co

Adjustment range tolerance at room temperature	Male thread	Order number NO →  :	Order number NC → ::
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## 0167 Diaphragm pressure switches with spade terminal

0.1 – 1 (±0.2) bar	G 1/4	0167 – 403 03 – X – 039	0167 – 404 03 – X – 040
	G 1/8	0167 – 403 28 – X – 003	0167 – 404 28 – X – 004
	R 1/8	0167 – 403 12 – X – 008	0167 – 404 12 – X – 011
	R 1/2	0167 – 403 07 – X – 009	0167 – 404 07 – X – 012
	M 10x1 con.	0167 – 403 01 – X – 007	0167 – 404 01 – X – 010
	NPT 1/8	0167 – 403 04 – X – 012	0167 – 404 04 – X – 016
0.5 – 3 (±0.3) bar	G 1/4	0167 – 423 03 – X – 070	0167 – 424 03 – X – 070
	G 1/8	0167 – 423 28 – X – 070	0167 – 424 28 – X – 070
	R 1/8	0167 – 423 12 – X – 070	0167 – 424 12 – X – 070
	R 1/2	0167 – 423 07 – X – 070	0167 – 424 07 – X – 070
	M 10x1 con.	0167 – 423 01 – X – 070	0167 – 424 01 – X – 070
	NPT 1/8	0167 – 423 04 – X – 070	0167 – 424 04 – X – 070
1 – 10 (±0.5) bar	G 1/4	0167 – 407 03 – X – 043	0167 – 408 03 – X – 044
	G 1/8	0167 – 407 28 – X – 007	0167 – 408 28 – X – 008
	R 1/8	0167 – 407 12 – X – 020	0167 – 408 12 – X – 023
	R 1/2	0167 – 407 07 – X – 021	0167 – 408 07 – X – 024
	M 10x1 con.	0167 – 407 01 – X – 019	0167 – 408 01 – X – 022
	NPT 1/8	0167 – 407 04 – X – 028	0167 – 408 04 – X – 032
10 – 20 (±1) bar	G 1/4	0167 – 411 03 – X – 047	0167 – 412 03 – X – 048
	G 1/8	0167 – 411 28 – X – 011	0167 – 412 28 – X – 012
	R 1/8	0167 – 411 12 – X – 032	0167 – 412 12 – X – 035
	R 1/2	0167 – 411 07 – X – 033	0167 – 412 07 – X – 036
	M 10x1 con.	0167 – 411 01 – X – 031	0167 – 412 01 – X – 034
	NPT 1/8	0167 – 411 04 – X – 044	0167 – 412 04 – X – 048

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Water, Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-W270	Drinking water	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	5
Silicone	Water, food products, air, etc.	8

Refer to page 41 for the temperature range and application thresholds of sealing materials.



Your order number:

0167 – XXX XX – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



## Pressure switches hex 27

Changeover with silver or gold contacts



- Switching point can be adjusted when fitted on site<sup>1)</sup>
- Factory adjustable hysteresis (except types 0140 and 0141)
- High overpressure safety and long service life under harsh conditions
- Operating voltage up to 250 V
- Series 0140 / 0141 with protective insulation
- For ready-wired customized versions refer to chapter M.5, starting at page 62
- For pressure switches with integrated connectors refer to chapter M.2, starting at page 32

<sup>1)</sup> Pressure switches can also be supplied preset at factory.  
Our preset switches are sealed with lacquer paint, set points are embossed on the housing.

# Pressure switches hex 27

## Technical data

M.4

hex 27

Temperature resistance of sealing materials:	NBR (max. overpressure up to 100 bar)	-30°C ... +100°C
	NBR (max. overpressure up to 300 bar)	-40°C ... +100°C
	EPDM	-30°C ... +120°C
	EPDM-W270 (in diaphragm pressure switch)	-20°C ... +100°C
	FKM (in diaphragm pressure switch)	-5 °C ... +120 °C
	FKM (in piston pressure switch)	-15 °C ... +120 °C
	Silicone (in diaphragm pressure switch)	-40 °C ... +120 °C
	HNBR	-30 °C ... +120 °C
Switching frequency:	200 / min.	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)	
Pressure rise rate:	≤ 1 bar / ms	
Hysteresis (only adjustable at factory):	Adjustable average value 10 ... 30 % depending on type Types 0140 and 0141 cannot be adjusted	
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-6, DIN EN 60068-2-29	
Protection class:	IP65 with socket device, terminals IP00	
Weight:	approx. 100 g	

## Switching performance and materials overview

Type	0140	0141	0170	0171	0180	0181	0183	0186	0187	0190	0191	0196	0197
5 ... 24 VDC										●	●	●	●
10 ... 42 VAC/DC			●	●									
10 ... 250 VAC/DC	●	●			●	●	●	●	●				
3 ... 50 mA										●	●	●	●
10 mA ... 2 A	●	●											
10 mA ... 4 A			●	●	●	●	●	●	●				
Gold contacts										●	●	●	●
Silver contacts	●	●	●	●	●	●	●	●	●				
Adjustable hysteresis			●	●	●	●	●	●	●	●	●	●	●
Zinc-plated steel (CrVI-free)	●	●	●	●	●	●	●			●	●		
Stainless steel 1.4305							●	●			●	●	

## Pressure switches hex 27

## Electrical values

**0140 / 0141**

Rated working voltage $U_e$	Rated working current $I_e$	Usage category <sup>1)</sup>
250 VAC 50 / 60 Hz	2 A	AC 12
24 VDC	2/1 A	DC 12 / DC 13
50 VDC	1/0.5 A	DC 12 / DC 13
75 VDC	0.5/0.25 A	DC 12 / DC 13
125 VDC	0.2/0.1 A	DC 12 / DC 13
250 VDC	0.15/0.1 A	DC 12 / DC 13
Rated insulation voltage $U_i$ :	300 V	
Rated impulse withstand voltage $U_{imp}$ :	4 kV	
Conventional thermal current $I_{the}$ :	5 A	
Switching overvoltage:	< 2.5kV	
Rated frequency:	DC and 50/60Hz	
Nominal current of short-circuit mechanism:	to 3.5 A	
Rated short-circuit current:	< 350 A	
IP class of protection according to EN60529:1991+A1:1999:	IP65 with connector	
Tightening torque of terminal screws:	< 0.35 Nm	
Connector cross-section:	0.5 – 1.5 mm <sup>2</sup>	

**0170 / 0171 / 0180 / 0181 / 0183 / 0186 / 0187 / 0190 / 0191 / 0196 / 0197**

Rated working voltage $U_e$	Rated working current $I_e$	Usage category <sup>1)</sup>
250 VAC 50 / 60 Hz	4 A	AC 12
250 VAC 50 / 60 Hz	1 A	AC 14
24 VDC	4/2 A	DC 12 / DC 13
50 VDC	2/1 A	DC 12 / DC 13
75 VDC	1/0.5 A	DC 12 / DC 13
125 VDC	0.3/0.2 A	DC 12 / DC 13
250 VDC	0.25/0.2 A	DC 12 / DC 13
Rated insulation voltage $U_i$ :	300 V	
Rated impulse withstand voltage $U_{imp}$ :	2.5 kV	
Conventional thermal current $I_{the}$ :	5 A	
Switching overvoltage:	< 2.5kV	
Rated frequency:	DC and 50/60Hz	
Nominal current of short-circuit mechanism:	to 5 A	
Rated short-circuit current:	< 350 A	
IP-Protection class nach EN60529:1991+A1:1999:	IP65 with connector	

<sup>1)</sup> For technical explanations refer to page 9

# 0140 / 0141

Diaphragm / piston pressure switches 250 V

M.4

hex 27



- Protection class 2, protective insulation
- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 300 / 600 bar<sup>1)</sup>
- Includes polyamide cap, protection class IP65

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0140 Diaphragm pressure switches with screw terminals

300 <sup>1)</sup>	0.3 – 1.5	$\pm 0.2$	G 1/4	0140 – 457 03 – X – 003
			NPT 1/8	0140 – 457 04 – X – 300
			NPT 1/4	0140 – 457 09 – X – 305
			7/16-20 UNF	0140 – 457 20 – X – 310
			9/16-18 UNF	0140 – 457 21 – X – 315
	1 – 10	$\pm 0.5$	G 1/4	0140 – 458 03 – X – 006
			NPT 1/8	0140 – 458 04 – X – 301
			NPT 1/4	0140 – 458 09 – X – 306
			7/16-20 UNF	0140 – 458 20 – X – 311
			9/16-18 UNF	0140 – 458 21 – X – 316
	10 – 20	$\pm 1.0$	G 1/4	0140 – 459 03 – X – 009
			NPT 1/8	0140 – 459 04 – X – 302
			NPT 1/4	0140 – 459 09 – X – 307
			7/16-20 UNF	0140 – 459 20 – X – 312
			9/16-18 UNF	0140 – 459 21 – X – 317
	20 – 50	$\pm 2.0$	G 1/4	0140 – 461 03 – X – 012
			NPT 1/8	0140 – 461 04 – X – 303
			NPT 1/4	0140 – 461 09 – X – 308
			7/16-20 UNF	0140 – 461 20 – X – 313
			9/16-18 UNF	0140 – 461 21 – X – 318

## 0141 Piston pressure switches with screw terminals

600 <sup>1)</sup>	50 – 150	$\pm 5.0$	G 1/4	0141 – 460 03 – X – 003
			NPT 1/8	0141 – 460 04 – X – 304
			NPT 1/4	0141 – 460 09 – X – 309
			7/16-20 UNF	0141 – 460 20 – X – 314
			9/16-18 UNF	0141 – 460 21 – X – 319

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



Your order number:

014X – XXX XX – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.4

hex 27

## 0170/0171

Diaphragm / piston pressure switches up to 42 V

- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 100/300/600 bar<sup>1)</sup>
- Hysteresis adjustable at factory



$P_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
<b>0170 Diaphragm pressure switches with spade terminal</b>				
100 <sup>1)</sup>	0.3 – 1.5	± 0.2	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0170 – 457 03 – X – 003 0170 – 457 01 – X – 001 0170 – 457 02 – X – 002 0170 – 457 04 – X – 318 0170 – 457 09 – X – 314 0170 – 457 20 – X – 301 0170 – 457 21 – X – 302
300 <sup>1)</sup>	10 – 50	± 0.5	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0170 – 458 03 – X – 042 0170 – 458 01 – X – 040 0170 – 458 02 – X – 041 0170 – 458 04 – X – 343 0170 – 458 09 – X – 340 0170 – 458 20 – X – 341 0170 – 458 21 – X – 342
600 <sup>1)</sup>	10 – 100	± 3.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0170 – 459 03 – X – 009 0170 – 459 01 – X – 007 0170 – 459 02 – X – 008 0170 – 459 04 – X – 320 0170 – 459 09 – X – 316 0170 – 459 20 – X – 305 0170 – 459 21 – X – 306
		± 3.0 – 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0170 – 461 03 – X – 012 0170 – 461 01 – X – 010 0170 – 461 02 – X – 011 0170 – 461 04 – X – 321 0170 – 461 09 – X – 317 0170 – 461 20 – X – 307 0170 – 461 21 – X – 308

**0171 Piston pressure switches with spade terminal**

$P_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
600 <sup>1)</sup>	50 – 200	± 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0171 – 460 03 – X – 003 0171 – 460 01 – X – 001 0171 – 460 02 – X – 002 0171 – 460 04 – X – 304 0171 – 460 09 – X – 303 0171 – 460 20 – X – 301 0171 – 460 21 – X – 302

**Seal material – Application areas**

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.

Your order number:

017X – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0180 / 0181

Diaphragm / piston pressure switches up to 250 V

- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 100 / 300 / 600 bar<sup>1)</sup>
- Hysteresis adjustable at factory

M.4

hex 27



$p_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0180 Diaphragm pressure switches with spade terminal

100 <sup>1)</sup>	0.3 – 1.5	$\pm 0.2$	G 1/4	0180 – 457 03 – X – 003
			M 10x1 con.	0180 – 457 01 – X – 001
			M 12x1.5 cyl.	0180 – 457 02 – X – 002
			NPT 1/8	0180 – 457 04 – X – 318
			NPT 1/4	0180 – 457 09 – X – 314
			7/16-20 UNF	0180 – 457 20 – X – 301
			9/16-18 UNF	0180 – 457 21 – X – 302
300 <sup>1)</sup>	1 – 10	$\pm 0.5$	G 1/4	0180 – 458 03 – X – 042
			M 10x1 con.	0180 – 458 01 – X – 040
			M 12x1.5 cyl.	0180 – 458 02 – X – 041
			NPT 1/8	0180 – 458 04 – X – 343
			NPT 1/4	0180 – 458 09 – X – 340
			7/16-20 UNF	0180 – 458 20 – X – 341
			9/16-18 UNF	0180 – 458 21 – X – 342
600 <sup>1)</sup>	10 – 50	$\pm 3.0$	G 1/4	0180 – 459 03 – X – 009
			M 10x1 con.	0180 – 459 01 – X – 007
			M 12x1.5 cyl.	0180 – 459 02 – X – 008
			NPT 1/8	0180 – 459 04 – X – 320
			NPT 1/4	0180 – 459 09 – X – 311
			7/16-20 UNF	0180 – 459 20 – X – 305
			9/16-18 UNF	0180 – 459 21 – X – 306
600 <sup>1)</sup>	10 – 100	$\pm 3.0 – 5.0$	G 1/4	0180 – 461 03 – X – 012
			M 10x1 con.	0180 – 461 01 – X – 010
			M 12x1.5 cyl.	0180 – 461 02 – X – 011
			NPT 1/8	0180 – 461 04 – X – 321
			NPT 1/4	0180 – 461 09 – X – 317
			7/16-20 UNF	0180 – 461 20 – X – 307
			9/16-18 UNF	0180 – 461 21 – X – 308

## 0181 Piston pressure switches with spade terminal

600 <sup>1)</sup>	50 – 200	$\pm 5.0$	G 1/4	0181 – 460 03 – X – 003
			M 10x1 con.	0181 – 460 01 – X – 001
			M 12x1.5 cyl.	0181 – 460 02 – X – 002
			NPT 1/8	0181 – 460 04 – X – 304
			NPT 1/4	0181 – 460 09 – X – 303
			7/16-20 UNF	0181 – 460 20 – X – 301
			9/16-18 UNF	0181 – 460 21 – X – 302

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

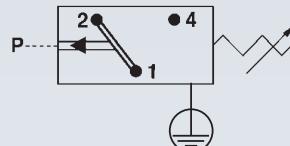
Refer to page 53 for the temperature range and application thresholds of sealing materials.



Your order number:

018X – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



M.4

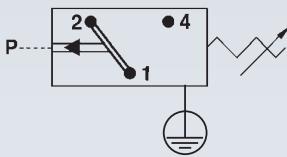
hex 27

## 0183

Piston pressure switches up to 250 V

- Zinc-plated steel (CrVI-free)
- Changeover with silver contacts
- Overpressure safety up to 600 bar<sup>1)</sup>, Hysteresis adjustable at factory
- Adjustment range: 100 – 400 bar
- Height only 51 mm

**Thread similar to ISO 6149-3**  
(including O-ring for sealing)



$p_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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**0183 Piston pressure switches with spade terminal**

600 <sup>1)</sup>	100 – 300	$\pm 10.0$	M 14x1.5 DIN 6149-3	0183 – 462 45 – X – 051
	200 – 400			0183 – 462 45 – X – 061

**Seal material – Application areas**

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.

Your order number:

0183 – 462 45 – X – XXX

**Accessory ▶**

Not included in the delivery.  
Please order separately.

**Thread adapters**

from <b>M 14 x 1.5</b>		
to <b>G 1/4</b>	to <b>M12 x 1.5</b>	to <b>NPT 1/8</b>

Order number ▶

1-1-83-420-006

1-1-83-420-007

1-1-83-420-008

# 0186 / 0187

Diaphragm / piston pressure switches up to 250 V  
with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- Changeover with silver contacts
- Overpressure safety up to 300 / 600 bar<sup>1)</sup>  
(EPDM-W270 and silicone diaphragm up to 35 bar<sup>2)</sup>)
- Hysteresis adjustable at factory

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0186 Diaphragm pressure switches with spade terminal

300 <sup>1)+2)</sup>	0.5 – 5	± 0.3	G 1/4	0186 – 457 03 – X – 003
	1 – 10	± 0.5		0186 – 458 03 – X – 006
	10 – 50	± 3.0		0186 – 459 03 – X – 009
	10 – 100	± 3.0 – 5.0		0186 – 461 03 – X – 012

## 0187 Piston pressure switch with spade terminal

600 <sup>1)</sup>	50 – 200	± 5.0	G 1/4	0187 – 460 03 – X – 003
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## Seal material – Application areas

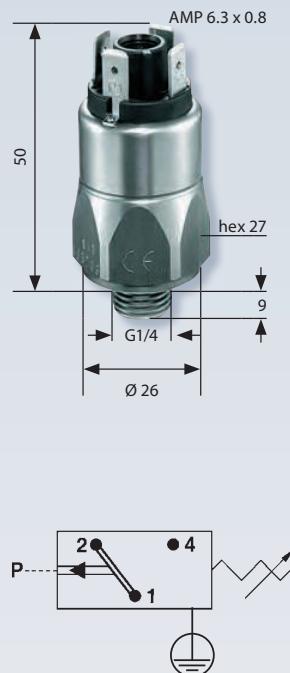
NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-W270	Drinking water (only in diaphragm, p <sub>max</sub> ≤ 35 bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
Silicone	Water, food products, air, etc. (only in diaphragm, p <sub>max</sub> ≤ 35 bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



Your order number:

018X – XXX 03 – X – XXX



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

<sup>2)</sup> Overpressure safety of diaphragm pressure switch up to 300 bar. Functional reliability only up to 35 bar with diaphragm materials EPDM-W270 and silicone.



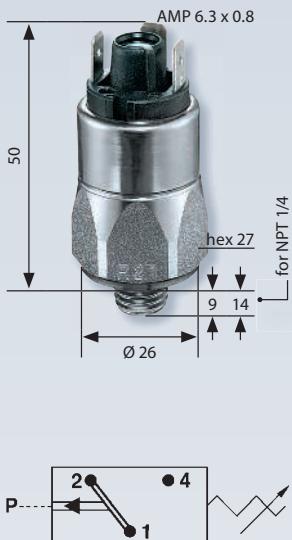
M.4

hex 27

## 0190 / 0191

Diaphragm / piston pressure switches up to 24 V with gold contacts

- Zinc-plated steel (CrVI-free), with spade terminal
- Changeover with gold contacts
- Overpressure safety up to 100/300/600 bar<sup>1)</sup>
- Hysteresis adjustable at factory



P <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
<b>0190 Diaphragm pressure switches with spade terminal</b>				
100 <sup>1)</sup>	0.3 – 1.5	± 0.2	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0190 – 457 03 – X – 003 0190 – 457 01 – X – 001 0190 – 457 02 – X – 002 0190 – 457 04 – X – 318 0190 – 457 09 – X – 314 0190 – 457 20 – X – 301 0190 – 457 21 – X – 302
300 <sup>1)</sup>	10 – 50	± 0.5	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0190 – 458 03 – X – 042 0190 – 458 01 – X – 040 0190 – 458 02 – X – 041 0190 – 458 04 – X – 343 0190 – 458 09 – X – 340 0190 – 458 20 – X – 341 0190 – 458 21 – X – 342
600 <sup>1)</sup>	10 – 100	± 3.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0190 – 459 03 – X – 009 0190 – 459 01 – X – 007 0190 – 459 02 – X – 008 0190 – 459 04 – X – 320 0190 – 459 09 – X – 316 0190 – 459 20 – X – 305 0190 – 459 21 – X – 306
		± 3.0 – 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0190 – 461 03 – X – 012 0190 – 461 01 – X – 010 0190 – 461 02 – X – 011 0190 – 461 04 – X – 321 0190 – 461 09 – X – 317 0190 – 461 20 – X – 307 0190 – 461 21 – X – 308

## 0191 Piston pressure switches with spade terminal

P <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
600 <sup>1)</sup>	50 – 200	± 5.0	G 1/4 M 10x1 con. M 12x1.5 cyl. NPT 1/8 NPT 1/4 7/16-20 UNF 9/16-18 UNF	0191 – 460 03 – X – 003 0191 – 460 01 – X – 001 0191 – 460 02 – X – 002 0191 – 460 04 – X – 304 0191 – 460 09 – X – 303 0191 – 460 20 – X – 301 0191 – 460 21 – X – 302

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



Your order number:

019X – XXX XX – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0196 / 0197

Diaphragm / piston pressure switches up to 24 V with stainless steel housing

- Stainless steel housing (1.4305 / AISI 303)
- Fitted with changeover contact and gold contacts
- Overpressure safety up to 300 / 600 bar<sup>1)</sup>  
(EPDM-W270 and silicone diaphragm up to 35 bar<sup>2)</sup>)
- Hysteresis adjustable at factory

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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## 0196 Diaphragm pressure switches with spade terminal

300 <sup>1)+2)</sup>	0.5 – 5	± 0.3	G 1/4	0196 – 457 03 – X – 003
	1 – 10	± 0.5		0196 – 458 03 – X – 006
	10 – 50	± 3.0		0196 – 459 03 – X – 009
	10 – 100	± 3.0 – 5.0		0196 – 461 03 – X – 012

## 0197 Piston pressure switches with spade terminal

600 <sup>1)</sup>	50 – 200	± 5.0	G 1/4	0197 – 460 03 – X – 003
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## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
EPDM-W270	Drinking water (only in diaphragm, p <sub>max</sub> ≤ 35 bar)	5
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
Silicone	Water, food products, air, etc. (only in diaphragm, p <sub>max</sub> ≤ 35 bar)	8
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 53 for the temperature range and application thresholds of sealing materials.



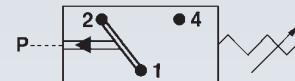
Your order number:

019X – XXX 03 – X – XXX

M.4

hex 27

*suc*co



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

<sup>2)</sup> Overpressure safety of diaphragm pressure switch up to 300 bar. Functional reliability only up to 35 bar with diaphragm materials EPDM-W270 and silicone.



## M.5

hex 24 / 27  
Ready-wired

# hex 24 / hex 27 ready-wired pressure switches

Custom designs



- Ready-wired pressure switches hex 24 and hex 27, available with all commercial plug-in types and individual cable length.
- The technical details of ready-wired pressure switch types correspond to those of the same standard pressure switch types. Different technical details will be agreed with the customer.
- Pressure switches usually have protection class IP65. Our ready-wired pressure switches attain IP67 or IP6K9K. This is a requirement particularly in commercial vehicle construction, mobile hydraulics and similarly demanding applications.
- Ready-wired pressure switches enable plug connectors to be moved in climatically non-critical and low-vibration areas.
- The modular layout also enables the production of lower volumes.
- The switching point for ready-wired pressure switches is factory-set to a fixed value.  
Exception: The switching point of the 0240/0241 can be adjusted on site even after the sealing process.

# hex 24 / 27

## Custom designs

All hex 24 and hex 27 pressure switches can be individually wired according to customer needs.

## M.5

### hex 24 / 27 Ready-wired

#### Standard types suitable for ready-wiring

<b>0163 / 0166</b>	<b>0168</b>	<b>0170 / 0171</b>	<b>0140 / 0141</b>
0164		0180 / 0181	
0167		0190 / 0191	
0169		0196 / 0197	
			
Technical details page 41	Technical details page 41	Technical details page 53	Technical details page 53
The switching point is factory preset and cannot be changed subsequently, so please state the switching point when ordering.			The switching point is adjustable even after sealing.

Please note our detailed information on

- CE marking
- protection class
- custom applications

in the general technical explanations on page 14, and the technical explanations on mechanical pressure switches on page 17.

#### A selection from the wide variety of connectors we can supply

Connector to DIN 72585-A1-4.1	
AMP Junior Timer®	
Cannon connector	
AMP Superseal 1.5®	
Packard connector (Weather Pack® 2-wire)	
Packard connector (Weather Pack® 3-wire)	
Deutsch connector (DT 06 - 2S)	
Deutsch connector (DT 04 - 2P)	
Deutsch connector (DT 04 - 3P)	

## M.5

hex 24 / 27  
Ready-wired

## 0240 / 0241

Diaphragm / piston pressure switches, hex 27

## Technical data

Refer to page 54 for electrical values

Rated working voltage:	max. 42 V / 250 V depending on connection
Rated working current:	max. 2 A
Protection class:	2, protective insulation <input type="checkbox"/>
Temperature resistance of sealing materials:	NBR -40 °C ... +100 °C
	EPDM -30 °C ... +120 °C
	FKM (in diaphragm pressure switch) -5 °C ... +120 °C
	FKM (in piston pressure switch) -15 °C ... +120 °C
	Silicone -40 °C ... +120 °C
	HNBR -30 °C ... +120 °C
Switching frequency:	200 / min.
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures to max. 50 bar)
Pressure rise rate:	≤ 1 bar/ms
Hysteresis:	Average value 10 – 20 % (not adjustable)
Vibration resistance:	10 g / 5 – 200 Hz sine wave, DIN EN 60068-2-6
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave, DIN EN 60068-2-6
Materials:	Housing material: zinc-plated steel Protective cap: anodised aluminium
Protection class:	IP67
Cable:	Standard length 2 m with wire end sleeves
Weight:	approx. 120 g

## Options for 0240 / 0241

- Other cable lengths and plug-in systems
- Fixed switching point, factory-set, set point embossed on housing
- Alternative housing materials and connection threads
- Other sealing materials, such as silicone for diaphragm pressure switches

# 0240 / 0241

## Diaphragm / piston pressure switches, hex 27

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 300 / 600 bar<sup>1)</sup>
- Switching point can also be adjusted during use
- Protection class 2, protective insulation

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Male thread	Order number
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### 0240 Diaphragm pressure switches

300 <sup>1)</sup>	0.3 – 1.5	± 0.2	G 1/4	0240 – 457 03 – X – 003
			NPT 1/8	0240 – 457 04 – X – 300
			NPT 1/4	0240 – 457 09 – X – 305
			7/16-20 UNF	0240 – 457 20 – X – 310
			9/16-18 UNF	0240 – 457 21 – X – 315
	1 – 10	± 0.5	G 1/4	0240 – 458 03 – X – 006
			NPT 1/8	0240 – 458 04 – X – 301
			NPT 1/4	0240 – 458 09 – X – 306
			7/16-20 UNF	0240 – 458 20 – X – 311
			9/16-18 UNF	0240 – 458 21 – X – 316
	10 – 20	± 1.0	G 1/4	0240 – 459 03 – X – 009
			NPT 1/8	0240 – 459 04 – X – 302
			NPT 1/4	0240 – 459 09 – X – 307
			7/16-20 UNF	0240 – 459 20 – X – 312
			9/16-18 UNF	0240 – 459 21 – X – 317
	20 – 50	± 2.0	G 1/4	0240 – 461 03 – X – 012
			NPT 1/8	0240 – 461 04 – X – 303
			NPT 1/4	0240 – 461 09 – X – 308
			7/16-20 UNF	0240 – 461 20 – X – 313
			9/16-18 UNF	0240 – 461 21 – X – 318

### 0241 Piston pressure switches

600 <sup>1)</sup>	50 – 150	± 5.0	G 1/4	0241 – 460 03 – X – 003
			NPT 1/8	0241 – 460 04 – X – 304
			NPT 1/4	0241 – 460 09 – X – 309
			7/16-20 UNF	0241 – 460 20 – X – 314
			9/16-18 UNF	0241 – 460 21 – X – 319

#### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 64 for the temperature range and application thresholds of sealing materials.



Your order number: 024X – XXX XX – X – XXX

M.5

hex 24 / 27  
Ready-wired

**suc**  
co

M



#### Contact assignment:

- 1 = Black
- 2 = Red
- 4 = White

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



## M.6

PS PLUS hex 24

# Pressure switches **PLUS**

with integrated connector and supplementary functions

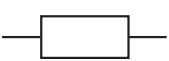
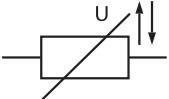
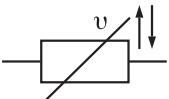
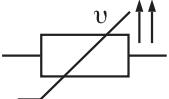
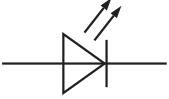
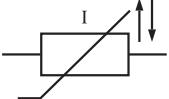
Hex 24, NC or NO, voltage up to 42 V



**Intelligent, supplementary electronic functions broaden the capabilities of mechanical pressure switches by adding numerous features:**

- Diagnostic function (fail-safe) with short-circuit and cable break detection
- Overvoltage protection for prolonging the contact service life
- Active reduction of EMC emissions
- Temperature-controlled switching function (e.g. cold start, i.e. switching function does not become active until from a certain temperature)
- In-rush current limitation (overload limitation of switching contacts from too high a switch loading, e.g. lamp load, motor start-up)
- Display of the switching status with LED
- Overload protection with self-resetting electrical fuse
- High protection class to IP67 and IP6K9K
- Large selection of electrical plug-in types for quick installation and reliable connection
- Switching point can be set on site with adjusting screw in the connector<sup>1)</sup>

## Overview of possible supplementary functions

Circuit	Switch symbol	Function	Application	Code for order number
<b>Resistor</b> Resistor circuit to NAMUR, refer to page 68		<ul style="list-style-type: none"> <li>Diagnostic function (fail-safe) with short-circuit and cable break detection</li> </ul>	Safety systems such as brake systems, hydrostatic steering systems and fire extinguisher systems	04XX - R
<b>Varistor</b> Circuit with varistor for overvoltage limitation, refer to page 69		<ul style="list-style-type: none"> <li>Overshoot protection for the prolonging of contact service life under conditions of inductive load and long connection length</li> <li>Active reduction of EMC emissions on switching of the pressure switch</li> </ul>	The flyback voltage is effectively limited if the pressure switch interrupts the current in circuits with magnetic valves, relays or motors	04XX - V
<b>NTC thermistor</b>		<ul style="list-style-type: none"> <li>Temperature-controlled switch behaviour (e.g. filter monitoring)</li> <li>In-rush current limitation, e.g. for motors ("soft start") and in PSUs</li> <li>On-delay (in series) and dropout delay (in parallel) for relays</li> </ul>	For a cold start in a mobile hydraulic application, a pressure switch used for filter monitoring may activate due to the high viscosity of the oil at low temperatures, and signals a blocked filter. The NTC thermistor integrated in the pressure switch means the circuit remains interrupted until the pressure switch, and so also the thermistor, have warmed up; not until then does the circuit become low impedance.	04XX - N
<b>PTC thermistor</b>		<ul style="list-style-type: none"> <li>Protection against overcurrent</li> <li>In-rush current limitation, such as for filament lamps and condenser load</li> </ul>	E.g. brake light monitoring in mobile hydraulics: The in-rush current can be up to 8 times the nominal current of a filament lamp. This high current is only reduced at the moment of switch-on, thereby protecting the contact system of the pressure switch from overload.	04XX - P
<b>LED</b>		<ul style="list-style-type: none"> <li>Displays the switching status of the integrated LED</li> </ul>	Direct switching status display for applications in which the controller is physically remote; e.g. in an automation system or permanently installed extinguishing or gas systems.	04XX - L
<b>Multifuse, PPTC</b>		<ul style="list-style-type: none"> <li>Displays the switching status of the integrated LED</li> <li>Protection against overcurrent</li> <li>Self-resetting: After removing the short-circuit (cooling the MF) the fuse resets</li> </ul>	In applications which need to be protected against overcurrent e.g. electronic applications	04XX - M

<sup>1)</sup> Pressure switches can also be supplied preset at factory.

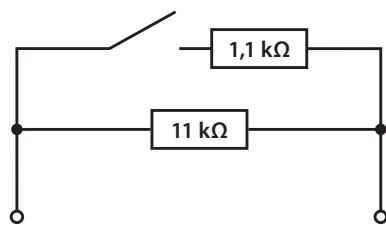
The switching point is embossed onto pressure switches preset at factory.

## M.6

PS PLUS  
hex 24Pressure switches **PLUS**Resistor circuit to NAMUR  
(pressure switches with part numbers 04XX-R)

The additional circuitry of the switching contact of the pressure switch enables not only the states to be shown enabled and disabled, it also enables interrogation for line breaks (standby current principle) and short-circuits in the electric circuit.

The resistor circuitry is designed such that the NAMUR specifications can be satisfied. An operating voltage of 8.2 V must be provided for NAMUR-compliant operation. A resistance of  $11\text{ k}\Omega$  is present in the circuit when the switch contact is open. The resistance is  $1\text{ k}\Omega$  when the switch contact is closed. Other resistance values can also be realised.



Switching status	Closed	Open	Short-circuit SC	Line break LB
Contact				
Resistor				
Current				

Technical data	
Rated working voltage $U_{cc}$ :	8.2 VDC ... 30 VDC
Maximum rated operating current:	$\leq 30\text{ mA}$
Switching capacity:	$< 1\text{ W}$
Switching frequency:	200 / min.
Mechanical and electrical service life:	1,000,000 cycles
Permitted pressure rise rate:	$\leq 1\text{ bar} / \text{ms}$
Vibration resistance:	10 g; 5 – 200 Hz sine wave; DIN EN 60068-2-6
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27
Protection class:	Refer to the table on the following pages: According to manufacturer specifications for the respective plug-in system (but only when plugged in), otherwise IP00.

## Circuit with varistor for overvoltage limitation (pressure switches with part numbers 04XX-V)

The switching off of inductive consumers such as valves, relays and motors by a mechanical pressure switch generates a high voltage peak. The cause for this is the energy stored in the magnetic field of inductance, which entails an induction voltage when the current is changed.

The induction voltage (or flyback voltage) is defined as follows:

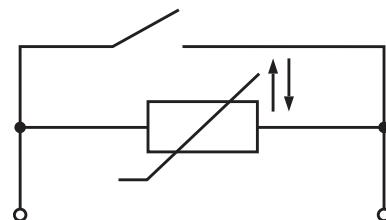
$$U_L = -L \frac{di}{dt}$$

where  $L$  inductance  
 $di/dt$  change of current over time

This induction voltage can result in discharge effects and the occurrence of arcs at the opening contacts. This gives rise to localised, very hot places on the contact surfaces which are able to fuse the contact material. Increasing load damages the contact surface and the contact transition resistance rises. This can result in sporadic interruption, adhesion and welding of the contacts, and so lead to complete failure of the pressure switch.

The effect of induction voltage is countered by means of a varistor – a resistor which reduces its ohmic resistance with increasing connection voltage. The induction voltage is limited to the responding value of the varistor, and the energy is converted to heat in the varistor.

Varistors are suitable for DC and AC in equal measure. In DC circuits, the response voltage of the varistor must be greater than the highest value of the supply voltage. In AC circuits, it must be 1.5 times the peak-peak value of the supply voltage.



### Technical data

Rated operating voltage Ucc:	10 V ... 24 ... 30 VDC / 10 V ... 21 VAC
Rated operating current, ohmic load DC12 / AC12:	10 mA ... 4 A
Rated operating current, inductive load DC13 / AC13:	10 mA ... 1 A
AC / DC switching capacity:	< 100 W / 100 VA
Switching frequency:	200 / min.
Varistor response voltage:	41 VDC $\pm$ 10 % @ 1 mA
Maximum varistor energy:	0.4 J (10/1000 $\mu$ s); 0.3 J (2 ms)
Maximum varistor peak current:	120 A (8/20 $\mu$ s, one-off loading), 60 A (8/20 $\mu$ s, dual loading)
Mechanical service life:	1,000,000 cycles
Permitted pressure rise rate:	$\leq$ 1 bar / ms
Vibration resistance:	10 g; 5 – 200 Hz sine wave; DIN EN 60068-2-6
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27
Protection class:	Refer to the table on the following pages: According to manufacturer specifications for the respective plug-in system (but only when plugged in), otherwise IP00.

# M.6

PS PLUS hex 24

# 0410/0412/0414/0416/0418/0424

Diaphragm pressure switches, up to 42 V  
with supplementary functions

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 300 bar<sup>1)</sup> (footnote see next page)



**0410/0411**

Deutsch  
DT04-2P  
IP67, IP6K9K



**0412/0413**

AMP  
Superseal 1.5°  
IP67



**0414/0415**

Packard  
MetriPack 280°  
IP67



**0416/0417**

Deutsch  
DT04-3P  
IP67, IP6K9K



**0418/0419**

AMP  
Junior Timer®  
IP65, IPX4K



**0424/0425**

M12x1  
DIN EN  
61076-2-101-1  
IP67

## Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	<b>0410 - XXX XX - X - 001</b>	<b>0410 - XXX XX - X - 002</b>
AMP Superseal 1.5°	<b>0412 - XXX XX - X - 001</b>	<b>0412 - XXX XX - X - 002</b>
Packard MetriPack 280°	<b>0414 - XXX XX - X - 001</b>	<b>0414 - XXX XX - X - 002</b>
Deutsch DT04-3P	<b>0416 - XXX XX - X - 001</b>	<b>0416 - XXX XX - X - 002</b>
AMP Junior Timer®	<b>0418 - XXX XX - X - 001</b>	<b>0418 - XXX XX - X - 002</b>
M12x1 DIN EN 61076-2-101-1	<b>0424 - XXX XX - X - 001</b>	<b>0424 - XXX XX - X - 002</b>

Adjustment range (tolerance at room temperature)	Male thread
---	----------------

**Order number**  
NO → |:

**Order number**  
NC → .|

## 04XX Diaphragm pressure switches

0.1 – 1 (± 0.2) bar	G 1/4	<b>04XX - X 03 03 - X - 001</b>	<b>04XX - X 04 03 - X - 002</b>
	G 1/8	<b>04XX - X 03 28 - X - 001</b>	<b>04XX - X 04 28 - X - 002</b>
	M 10x1 cyl.	<b>04XX - X 03 13 - X - 001</b>	<b>04XX - X 04 13 - X - 002</b>
	M 10x1 con.	<b>04XX - X 03 01 - X - 001</b>	<b>04XX - X 04 01 - X - 002</b>
	M 12x1.5 cyl.	<b>04XX - X 03 02 - X - 001</b>	<b>04XX - X 04 02 - X - 002</b>
	NPT 1/8	<b>04XX - X 03 04 - X - 001</b>	<b>04XX - X 04 04 - X - 002</b>
0.5 – 3 (± 0.3) bar	G 1/4	<b>04XX - X 23 03 - X - 001</b>	<b>04XX - X 24 03 - X - 002</b>
	G 1/8	<b>04XX - X 23 28 - X - 001</b>	<b>04XX - X 24 28 - X - 002</b>
	M 10x1 cyl.	<b>04XX - X 23 13 - X - 001</b>	<b>04XX - X 24 13 - X - 002</b>
	M 10x1 con.	<b>04XX - X 23 01 - X - 001</b>	<b>04XX - X 24 01 - X - 002</b>
	M 12x1.5 cyl.	<b>04XX - X 23 02 - X - 001</b>	<b>04XX - X 24 02 - X - 002</b>
	NPT 1/8	<b>04XX - X 23 04 - X - 001</b>	<b>04XX - X 24 04 - X - 002</b>
1 – 10 (± 0.5) bar	G 1/4	<b>04XX - X 07 03 - X - 001</b>	<b>04XX - X 08 03 - X - 002</b>
	G 1/8	<b>04XX - X 07 28 - X - 001</b>	<b>04XX - X 08 28 - X - 002</b>
	M 10x1 cyl.	<b>04XX - X 07 13 - X - 001</b>	<b>04XX - X 08 13 - X - 002</b>
	M 10x1 con.	<b>04XX - X 07 01 - X - 001</b>	<b>04XX - X 08 01 - X - 002</b>
	M 12x1.5 cyl.	<b>04XX - X 07 02 - X - 001</b>	<b>04XX - X 08 02 - X - 002</b>
	NPT 1/8	<b>04XX - X 07 04 - X - 001</b>	<b>04XX - X 08 04 - X - 002</b>

## Supplementary functions

<b>Resistor</b>	Diagnostics function	<b>R XX XX</b>
<b>Varistor</b>	Overtension protection	<b>V XX XX</b>
<b>NTC thermistor</b>	Filter monitoring	<b>N XX XX</b>
<b>PTC thermistor</b>	Overcurrent protection	<b>P XX XX</b>
<b>LED</b>	Display	<b>L XX XX</b>
<b>Multifuse, PPTC</b>	Overcurrent protection	<b>M XX XX</b>

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	<b>1</b>
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	<b>2</b>
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	<b>3</b>
HNBR	Hydraulic/machine oil, ester-based bio-oils	<b>9</b>

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number:

**04XX - XXX XX - X - 00X**

# 0410/0412/0414/0416/0418/0424

Diaphragm pressure switches, up to 42 V  
with supplementary functions

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 300 bar<sup>1)</sup>

## Plug-in types for diaphragm pressure switches

Deutsch DT04-2P	<b>0410 – XXX XX – X – 001</b>	<b>0410 – XXX XX – X – 002</b>
AMP Superseal 1.5®	<b>0412 – XXX XX – X – 001</b>	<b>0412 – XXX XX – X – 002</b>
Packard MetriPack 280®	<b>0414 – XXX XX – X – 001</b>	<b>0414 – XXX XX – X – 002</b>
Deutsch DT04-3P	<b>0416 – XXX XX – X – 001</b>	<b>0416 – XXX XX – X – 002</b>
AMP Junior Timer®	<b>0418 – XXX XX – X – 001</b>	<b>0418 – XXX XX – X – 002</b>
M12x1 DIN EN 61076-2-101-1	<b>0424 – XXX XX – X – 001</b>	<b>0424 – XXX XX – X – 002</b>

Adjustment range (tolerance at room temperature)	Male thread	Order number NO → ;	Order number NC → :

## 04XX Diaphragm pressure switches

10–20 (±1) bar	G 1/4	<b>04XX – X 11 03 – X – 001</b>	<b>04XX – X 12 03 – X – 002</b>
	G 1/8	<b>04XX – X 11 28 – X – 001</b>	<b>04XX – X 12 28 – X – 002</b>
	M 10x1 cyl.	<b>04XX – X 11 13 – X – 001</b>	<b>04XX – X 12 13 – X – 002</b>
	M 10x1 con.	<b>04XX – X 11 01 – X – 001</b>	<b>04XX – X 12 01 – X – 002</b>
	M 12x1.5 cyl.	<b>04XX – X 11 02 – X – 001</b>	<b>04XX – X 12 02 – X – 002</b>
	NPT 1/8	<b>04XX – X 11 04 – X – 001</b>	<b>04XX – X 12 04 – X – 002</b>
20–50 (±2) bar	G 1/4	<b>04XX – X 15 03 – X – 001</b>	<b>04XX – X 16 03 – X – 002</b>
	G 1/8	<b>04XX – X 15 28 – X – 001</b>	<b>04XX – X 16 28 – X – 002</b>
	M 10x1 cyl.	<b>04XX – X 15 13 – X – 001</b>	<b>04XX – X 16 13 – X – 002</b>
	M 10x1 con.	<b>04XX – X 15 01 – X – 001</b>	<b>04XX – X 16 01 – X – 002</b>
	M 12x1.5 cyl.	<b>04XX – X 15 02 – X – 001</b>	<b>04XX – X 16 02 – X – 002</b>
	NPT 1/8	<b>04XX – X 15 04 – X – 001</b>	<b>04XX – X 16 04 – X – 002</b>

## Supplementary functions

<b>Resistor</b>	Diagnostics function	<b>R XX XX</b>
<b>Varistor</b>	Overvoltage protection	<b>V XX XX</b>
<b>NTC thermistor</b>	Filter monitoring	<b>N XX XX</b>
<b>PTC thermistor</b>	Overcurrent protection	<b>P XX XX</b>
<b>LED</b>	Display	<b>L XX XX</b>
<b>Multifuse, PPTC</b>	Overcurrent protection	<b>M XX XX</b>

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	<b>1</b>
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	<b>2</b>
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	<b>3</b>
HNBR	Hydraulic/machine oil, ester-based bio-oils	<b>9</b>

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number: **04XX – XXX XX – X – 00X**

M.6

PS PLUS hex 24

**suc**



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



## M.6

PS PLUS hex 24



0411 / 0413 / 0415 / 0417 / 0419 / 0425

Piston pressure switches, up to 42 V with supplementary functions

- Zinc-plated steel (CrVI-free)
- Overpressure safety up to 600 bar<sup>1)</sup>

## Plug-in types for piston pressure switches

Deutsch DT04-2P	0411 - XXX XX - X - 001
AMP Superseal 1.5®	0413 - XXX XX - X - 001
Packard MetriPack 280®	0415 - XXX XX - X - 001
Deutsch DT04-3P	0417 - XXX XX - X - 001
AMP Junior Timer®	0419 - XXX XX - X - 001
M12x1 DIN EN 61076-2-101-1	0425 - XXX XX - X - 001
	0411 - XXX XX - X - 002
	0413 - XXX XX - X - 002
	0415 - XXX XX - X - 002
	0417 - XXX XX - X - 002
	0419 - XXX XX - X - 002
	0425 - XXX XX - X - 002

Adjustment range (tolerance at room temperature)	Male thread	Order number NO —>  :	Order number NC —>  :
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## 04XX Piston pressure switches

50 – 150 (± 5.0) bar	G 1/4	04XX - X 19 03 - X - 001	04XX - X 20 03 - X - 002
	G 1/8	04XX - X 19 28 - X - 001	04XX - X 20 28 - X - 002
	M 10x1 cyl.	04XX - X 19 13 - X - 001	04XX - X 20 13 - X - 002
	M 10x1 con.	04XX - X 19 01 - X - 001	04XX - X 20 01 - X - 002
	M 12x1.5 cyl.	04XX - X 19 02 - X - 001	04XX - X 20 02 - X - 002
	NPT 1/8	04XX - X 19 04 - X - 001	04XX - X 20 04 - X - 002

## Supplementary functions

<b>Resistor</b>	Diagnostics function	R XX XX
<b>Varistor</b>	Ovvoltage protection	V XX XX
<b>NTC thermistor</b>	Filter monitoring	N XX XX
<b>PTC thermistor</b>	Overcurrent protection	P XX XX
<b>LED</b>	Display	L XX XX
<b>Multifuse, PPTC</b>	Overcurrent protection	M XX XX

## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3
HNBR	Hydraulic/machine oil, ester-based bio-oils	9

Refer to page 41 for the temperature range and application thresholds of sealing materials.

Your order number:

04XX - XXX XX - X - 00X

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# PS PLUS

Plug-in types for diaphragm and piston pressure switches

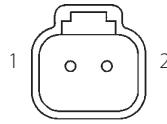
M.6

PS PLUS hex 24

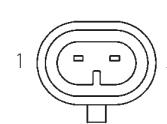
**Suc**co

## Technical data of plug-in types

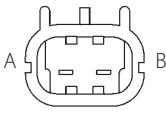
0410 / 0411

Deutsch DT04-2P
IP67, IP6K9K
H ≈ 61 mm


0412 / 0413

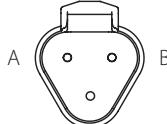
AMP Superseal 1.5°
IP67
H ≈ 61 mm


0414 / 0415

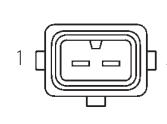
Packard MetriPack 280°
IP67
H ≈ 62 mm


- ◀ Model / type
- ◀ Connector
- ◀ Protection class
- ◀ Overall height
- ◀ Contact assignment

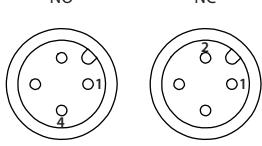
0416 / 0417

Deutsch DT04-3P
IP67, IP6K9K
H ≈ 63 mm


0418 / 0419

AMP Junior Timer°
IP65, IPx4K
H ≈ 54 mm


0424 / 0425

M12x1 DIN EN 61076-2-101-1
IP67
H ≈ 51 mm


- ◀ Model / type
- ◀ Connector
- ◀ Protection class
- ◀ Overall height
- ◀ Contact assignment



## Pressure switches 30 A/F

Changeover with silver contacts



- Attachment options for wall fitting and block style enable clearly structured, accessible, easy-maintenance installation
- Switching pressure can be adjusted easily by user
- High overpressure safety
- Socket devices enable simple installation on the machine

# Pressure switches 30 A/F

## Technical data

M.7

30 A/F

**Suc***co*

M

Temperature resistance of sealing materials:	NBR	-40°C ... +100°C
	EPDM	-30°C ... +120°C
	FKM (in diaphragm pressure switch)	-5°C ... +120°C
	FKM (in piston pressure switch)	-15°C ... +120°C
Switching frequency:	200 / min.	
Mechanical life expectancy:	1,000,000 cycles (for diaphragm pressure switches, life expectancy value only applies for switching pressures up to 50 bar)	
Pressure rise rate:	$\leq 1 \text{ bar} / \text{ms}$	
Hysteresis:	Typ 0159:	approx. 10 ... 30 % (not adjustable)
	Typ 0161, 0162, 0175:	approx. 10 ... 30 % (factory adjustable)
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27	
Housing material:	Aluminium	
Protection class:	IP65 with Socket device fitted	
Weight:	Typ 0159, 0161, 0162:	approx. 240 g
	Typ 0175:	approx. 310 g

Electrical values	0159	0161 / 0162 / 0175
Rated working voltage $U_e$	Rated working current $I_e$	
250 VAC 50 / 60 Hz, AC 12	2.5 A	5 A
250 VAC 50 / 60 Hz, AC 14	1 A	1 A
24 VDC, DC 12 / DC 13	2/2 A	3.5/3.5 A
50 VDC, DC 12 / DC 13	1/0.5 A	2/1 A
75 VDC, DC 12 / DC 13	0.75/0.4 A	1/0.5 A
125 VDC, DC 12 / DC 13	0.3/0.2 A	0.3/0.2 A
250 VDC, DC 12 / DC 13	0.3/0.2 A	0.25/0.2 A
Rated insulation voltage $U_i$ :	300 V	
Rated impulse withstand voltage $U_{imp}$ :	2.5 kV	
Conventional thermal current $I_{the}$ :	6 A	
Switching overvoltage:	< 2.5 kV	
Rated frequency:	DC and 50 / 60 Hz	
Nominal current of short-circuit mechanism:	to 2.5 A	to 6.3 A
Conditional short-circuit current:	< 350 A	
Tightening torque of terminal screws:	< 0.35 Nm	
Connector cross-section:	0.5 – 1.5 mm <sup>2</sup>	



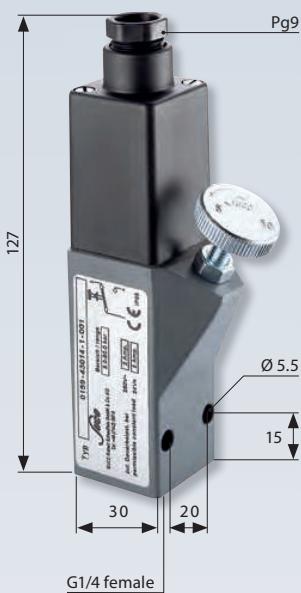
M.7

30 A/F

0159

Diaphragm / piston pressure switch up to 250 V

- Aluminium housing
- Changeover with silver contacts
- Overpressure safety up to 200 / 600 bar<sup>1)</sup>
- Switching point continuously adjustable by turning knurled screw whilst system in operation



$P_{\max}$ . in bar	Adjustment range in bar	Tolerance in bar at room temperature	Thread	Order number:
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With female thread

**0159 Diaphragm pressure switches**

200 <sup>1)</sup>	0.2 – 2	$\pm 0.2 - 0.3$	G 1/4 female	0159 – 426 14 – X – 001
	0.5 – 5	$\pm 0.2 - 0.5$		0159 – 427 14 – X – 001
	1 – 10	$\pm 0.5$		0159 – 428 14 – X – 001
	2 – 20	$\pm 1.0$		0159 – 429 14 – X – 001
	5 – 50	$\pm 3.0$		0159 – 430 14 – X – 001
	10 – 100	$\pm 3.0 - 5.0$		0159 – 431 14 – X – 001

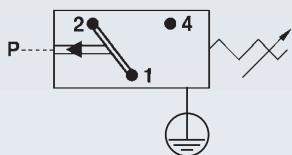
**0159 Piston pressure switches**

600 <sup>1)</sup>	10 – 100	$\pm 3.0 - 5.0$	G 1/4 female	0159 – 432 14 – X – 001
	25 – 250	$\pm 5.0 - 7.0$		0159 – 433 14 – X – 001
	40 – 400	$\pm 5.0 - 9.0$		0159 – 434 14 – X – 001

**Seal material – Application areas**

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

Refer to page 75 for the temperature range and application thresholds of sealing materials



Your order number:

0159 – XXX 14 – X – XXX

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0161 / 0162

Diaphragm / piston pressure switches up to 250 V

- Aluminium housing
- Changeover with silver contacts
- Overpressure safety up to 200 / 600 bar<sup>1)</sup>
- Socket device similar to DIN EN 175301 (DIN 43650)
- Hysteresis adjustable at factory

M.7

30 A/F

**Suc**co

p <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Dimension A in mm	Order number:
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With female G 1/4 thread

## 0161 Diaphragm pressure switches

200 <sup>1)</sup>	0.5 – 1	±0.2
	0.5 – 5	±0.2 – 0.5
	1 – 10	±0.5
	10 – 50	±3.0
	50 – 100	±3.0 – 5.0

0161 – 436 14 – X – 001
0161 – 437 14 – X – 001
0161 – 438 14 – X – 001
0161 – 439 14 – X – 001
0161 – 440 14 – X – 001

## 0161 Piston pressure switches

600 <sup>1)</sup>	100 – 400	±5.0 – 9.0
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0161 – 441 14 – X – 001
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Block style (with O-ring NBR 5 x 1.5 mm)

## 0162 Diaphragm pressure switches

200 <sup>1)</sup>	0.5 – 1	±0.2	15
	0.5 – 5	±0.2 – 0.5	
	1 – 10	±0.5	
	10 – 50	±3.0	
	50 – 100	±3.0 – 5.0	

0162 – 436 14 – X – 001
0162 – 437 14 – X – 001
0162 – 438 14 – X – 001
0162 – 439 14 – X – 001
0162 – 440 14 – X – 001

## 0162 Piston pressure switches

600 <sup>1)</sup>	100 – 400	±5.0 – 9.0	19.5	0162 – 441 14 – X – 001
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## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

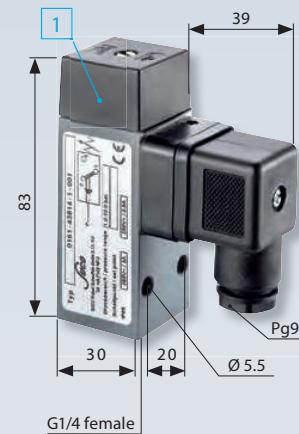
Refer to page 75 for the temperature range and application thresholds of sealing materials



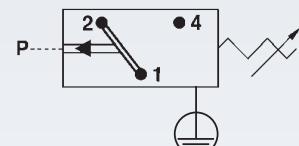
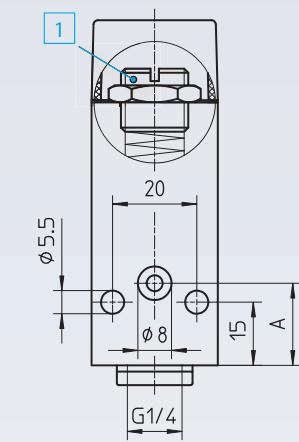
Your order number:

016X – XXX 14 – X – XXX

## 0161 with female thread



## 0162 Block style



### 1 Adjusting the set point

To adjust the set point, undo the locknut and adjust the set screw using a screwdriver. Clockwise screwing increases the switching pressure. After adjusting, tighten the locknut again.

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.





# 0175

Diaphragm pressure switches up to 250 V

- For low pressure, high accuracy
- Aluminium housing
- Changeover with silver contacts
- Overpressure safety up to 25 bar<sup>1)</sup>
- Socket device similar to DIN EN 175301 (DIN 43650)
- Hysteresis adjustable at factory

$P_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Thread	Order number
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With female thread

## 0175 Diaphragm pressure switches

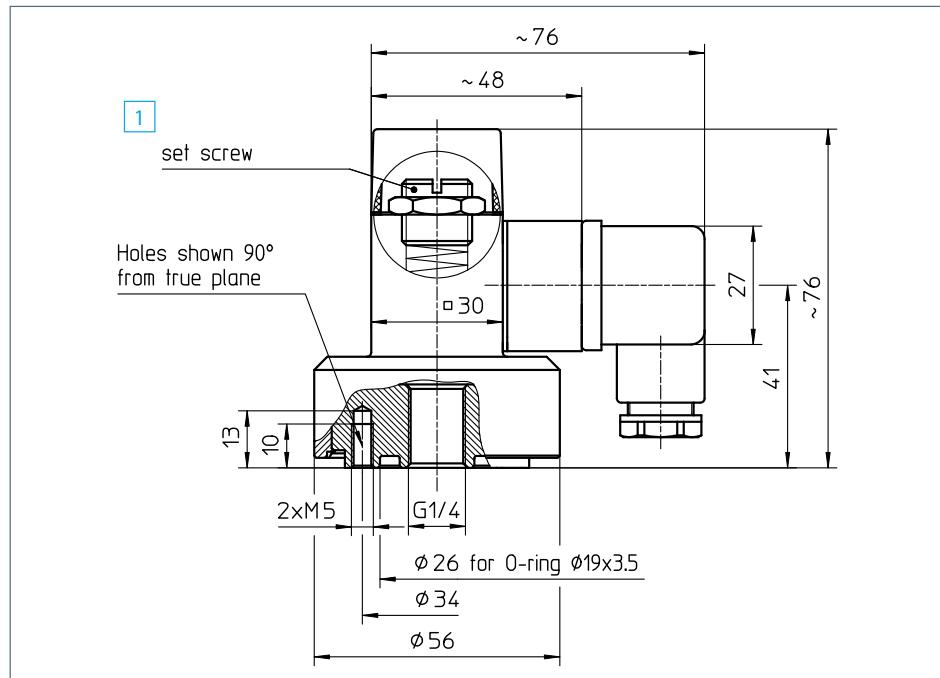
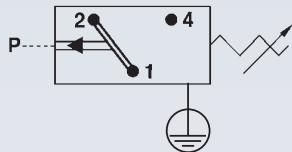
25 <sup>1)</sup>	0.1 – 1	$\pm 0.1 - 0.2$	G 1/4 female	0175 – 435 14 – 1 – 001
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### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.
	Temperature resistance: -30 °C ... +100 °C

Your order number:

0175 – 435 14 – 1 – 001



### 1 Adjusting the set point

To adjust the set point, undo the locknut and adjust the set screw using a screwdriver. Clockwise screwing increases the switching pressure. After adjusting, tighten the locknut again.



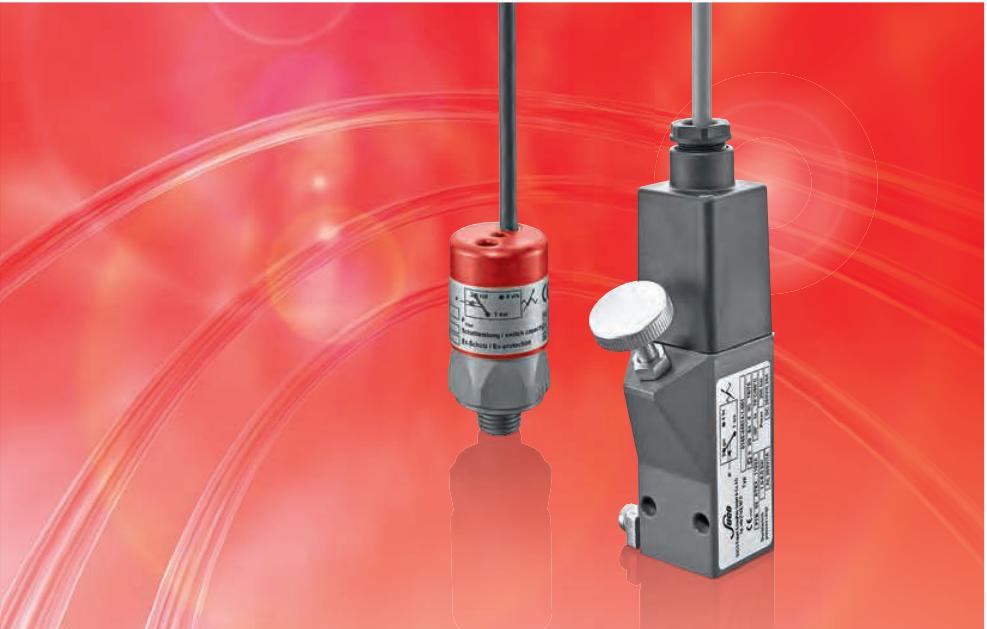
<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

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# Explosion-protected pressure switches

To ATEX standard



- ATEX-certification for use in potentially explosive areas
- Switching point can be easily adjusted by the user whilst system is in operation
- Compact design
- Excellent price/performance ratio

# Explosion-protected pressure switches

## Technical data

M.8  
ATEX

### Technical explanations

Explosion-protected pressure switches are classified according to the respective combustible material type. This division is:

<b>Gases and vapours</b> 0165	<b>Dusts</b> 0340 / 0341	<b>Methane dust</b> not suitable
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Our pressure switches are generally designed for use with gases, vapours or dust.

**Our explosion-protected pressure switches are not approved for use with methane dust (mining applications).**

The table provides an overview of the zone divisions, equipment groups and equipment categories.

### Conditions in potentially explosive atmosphere

Com- bustible materials	Temporary behaviour of combustible materials in potentially explosive area	Categori- sation of potentially explosive areas	Marking required on equipment to be used	
			Equipment group	Equipment category
Gases Vapours	are present continually, frequently or for long periods	Zone 0	II	1G
	occur occasionally	Zone 1	II	2G or 1G
	are unlikely to occur, and if so, are then only seldom or for short periods	Zone 2	II	3G or 2G or 1G
Dusts	are present continually, frequently or for long periods	Zone 20	II	1D
	occur occasionally	Zone 21	II	2D or 1D
	occur if accumulated dust is whirled up, and then only seldom or for short periods	Zone 22	II	3D or 2D or 1D
Methane dust	-	Mining industry	I	M1
	-	Mining industry	I	M1 or M2



# Explosion-protected pressure switches

## Technical data

Type:	0165		0340 / 0341
ATEX protection zone:	1 and 2		22
Combustible Material:	Gases and vapours		Dusts
Rated working voltage:	10 ... 250 VAC	10 ... 250 VDC	10 ... 250 VAC
Rated working current:	10 mA ... 1 A	10 mA ... 250 mA	10 mA ... 2 A
Temperature resistance:	NBR -20 °C ... +80 °C		
	EPDM -20 °C ... +80 °C		
	FKM (in diaphragm pressure switch) -5 °C ... +80°C		
	FKM (in piston pressure switch) -15°C ... +80°C		
Switching frequency:	200 / min.		
Mechanical life expectancy:	1,000,000 cycles		
Pressure rise rate:	≤ 1 bar/ms		
Hysteresis:	10 ... 30 % (depending on type, non-adjustable)		
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6		
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27		
Cable length:	Standard length approx. 2m with wire end sleeve, also available in lengths of approx. 5m.		
Cable cross-section:	3 x 0.75 mm <sup>2</sup>	3 x 0.5 mm <sup>2</sup>	
Housing material:	Aluminium		Zinc-plated steel (CrVI-free) anodised aluminium
Protection class:	IP65		
Weight:	approx. 380 g	approx. 230 g	

# 0165

Diaphragm / piston pressure switches up to 250 V

**ATEX 0102 CE ☺ II 2G Ex d II C T6 / T5 X (gas-protected zones 1 and 2)**

- Aluminium housing
- Changeover with silver contacts
- Operating voltage up to 250 V
- Overpressure safety up to 200/600 bar<sup>1)</sup>

P <sub>max.</sub> in bar	Adjustment range in bar	Tolerance in bar at room temperature	Thread	Order number
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## 0165 Diaphragm pressure switches

200 <sup>1)</sup>	1 – 6	± 0.5	G 1/4 female	0165 – 448 14 – X – 001
	5 – 50	± 3.0		0165 – 449 14 – X – 001

## 0165 Piston pressure switches

600 <sup>1)</sup>	20 – 100	± 3.0 – 5.0	G 1/4 female	0165 – 450 14 – X – 001
	25 – 250	± 5.0 – 7.0		0165 – 452 14 – X – 001
	100 – 400	± 5.0 – 9.0		0165 – 451 14 – X – 001

### Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1	
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2	
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3	

Refer to page 82 for the temperature range and application thresholds of sealing materials

Your order number:

0165 – XXX 14 – X – 001

**Piston pressure switches only have limited suitability for use with gases  
(refer to Page 14 for explanations).**

M.8

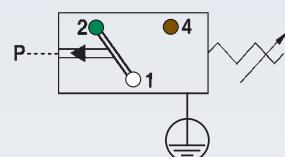
ATEX

*soco*



### Contact assignment:

- 1 = white
- 2 = green
- 4 = brown



<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



## 0340/0341

Diaphragm / piston pressure switches up to 250 V

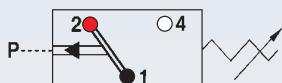
ATEX CE II 3D IP65 T90°C (dust protection zone 22)

- Zinc-plated steel housing (CrVI-free), with anodised aluminium protective cap
- Changeover with silver contacts
- Operation voltage up to 250 V, protection class 2, protective insulation
- Overpressure safety up to 300 / 600 bar<sup>1)</sup>



## Contact assignment:

- 1 = black
- 2 = red
- 4 = white



$p_{\max.}$ in bar	Adjustment range in bar	Tolerance in bar at room temperature	Thread	Order number
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## 0340 Diaphragm pressure switches

300 <sup>1)</sup>	0.3 – 1.5	$\pm 0.2$	G 1/4	0340 – 457 03 – X – 003
	1 – 10	$\pm 0.5 – 1.0$		0340 – 458 03 – X – 006
	10 – 20	$\pm 1.0$		0340 – 459 03 – X – 009
	20 – 50	$\pm 2.0$		0340 – 461 03 – X – 012

## 0341 Piston pressure switches

600 <sup>1)</sup>	50 – 150	$\pm 5.0$	G 1/4	0341 – 460 03 – X – 003
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## Seal material – Application areas

NBR	Hydraulic/machine oil, heating oil, air, nitrogen, etc.	1
EPDM	Brake fluid, hydrogen, oxygen, acetylene, etc.	2
FKM	Hydraulic fluids (HFA, HFB, HFD), petrol/gasoline, etc.	3

Refer to page 82 for the temperature range and application thresholds of sealing materials

Your order number:

034X – XXX 03 – X – XXX

Piston pressure switches only have limited suitability for use with gases  
(refer to Page 14 for explanations).

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

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M

## M.9

Vacuum

## Vacuum switches



- Switching point can be adjusted when fitted on site<sup>1)</sup>
- High overpressure resistance
- Long service life even under harsh conditions
- 0150 series available as changeover contacts up to 250 V
- 0151 series available as NC or NO up to 42 V

<sup>1)</sup> Pressure switches can also be supplied preset at factory.  
Our preset switches are sealed with lacquer paint, set points are embossed on the housing.

# Vacuum switches

## Technical data

M.9

Vacuum

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Type:	0150	0151
Operating voltage:	10 ... 250VAC/DC	10 ... 42VAC/DC
Rated current (resistive load):	Refer to electrical values below	10 mA ... 4 A
Switching power:	Refer to electrical values below	100 VA
Temperature resistance of sealing materials:	-20 °C ... +100 °C	-15 °C ... +120 °C
Switching frequency:	200 / min.	
Mechanical life expectancy:	1,000,000 cycles	
Pressure rise rate:	≤ 1 bar/ms	
Vibration resistance:	10 g; 5 ... 200 Hz sine wave; DIN EN 60068-2-6	
Shock resistance:	294 m/s <sup>2</sup> ; 14 ms half sine wave; DIN EN 60068-2-27	
Housing material:	Aluminium	Brass
Protection class:	IP65 with socket device	IP65, terminals IP00
Weight:	approx. 270 g	approx. 140 g

### 0150 Electrical values (also refer to page 14 for technical explanations)

Rated working voltage U <sub>e</sub>	Rated working current I <sub>e</sub> (usage category)
250VAC 50 / 60 Hz	5 A (AC 12)
250VAC 50 / 60 Hz	1 A (AC 14)
24VDC	3.5 / 3.5 A (DC 12 / DC 13)
50VDC	2 / 1 A (DC 12 / DC 13)
75VDC	1 / 0.5 A (DC 12 / DC 13)
125VDC	0.3 / 0.2 A (DC 12 / DC 13)
250VDC	0.25 / 0.2 A (DC 12 / DC 13)
Rated insulation voltage U <sub>i</sub> :	300 V
Rated impulse withstand voltage U <sub>imp</sub> :	2.5 kV
Conventional thermal current I <sub>the</sub> :	6 A
Switching overvoltage:	< 2.5 kV
Rated frequency:	DC and 50 / 60 Hz
Nominal current of short-circuit mechanism:	up to 6.3 A
Conditional short-circuit current:	< 350 A
Tightening torque of terminal screws:	< 0.35 Nm
Connector cross-section:	0.5 ... 1.5 mm <sup>2</sup>

## M.9

Vacuum



## 0150

Vacuum switch up to 250 V with changeover contact

- Aluminium housing
- Operating voltage up to 250 V
- Changeover with silver contacts
- Overpressure safety up to 20 bar<sup>1)</sup>
- Socket device similar to DIN EN 175301 (DIN 43650)
- Hysteresis approx. 50 – 150 mbar (cannot be changed)

P <sub>max.</sub> in bar	Adjustment range in mbar (relative)	Tolerance in mbar at room temperature	Thread	Order number
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## 0150 Vacuum switch

20 <sup>1)</sup>	100 – 950	± 50	G 1/8 female	0150 – 456 15 – 4 – 001
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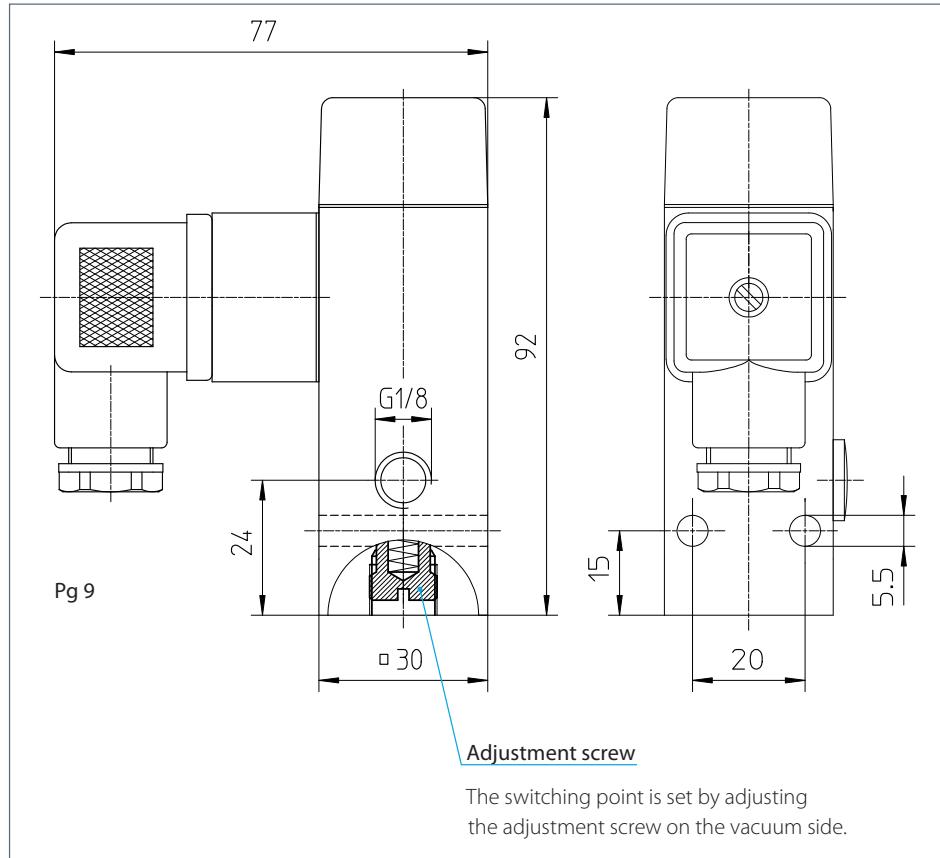
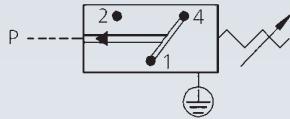
## Seal material – Application areas

ECO	Air, oils, greases, fuel/gasoline	4
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Temperature resistance: -20 °C ... +100 °C

Your order number:

0150 – 456 15 – 4 – 001

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.

# 0151

Vacuum switch up to 42 V, NO or NC

- Brass housing
- Spade or M3 screw terminal
- Operating voltage up to 42 V
- Overpressure safety up to 35 bar<sup>1)</sup>

M.9

Vacuum

**Succe**

P <sub>max.</sub> in bar	Adjustment range in mbar (relative)	Tolerance in mbar at room temperature	Thread	Order number
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## 0151 Vacuum switches with M3 screw terminal

35 <sup>1)</sup>	200 – 950	± 100	G 1/8 female	NO →  :
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NO → |:

0151 – 452 15 – 3 – 001

NC → ::

0151 – 453 15 – 3 – 001

## 0151 Vacuum switches with spade terminal

35 <sup>1)</sup>	200 – 950	± 100	G 1/8 female	NO →  :
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NO → |:

0151 – 454 15 – 3 – 001

NC → ::

0151 – 455 15 – 3 – 001

## Seal material – Application areas

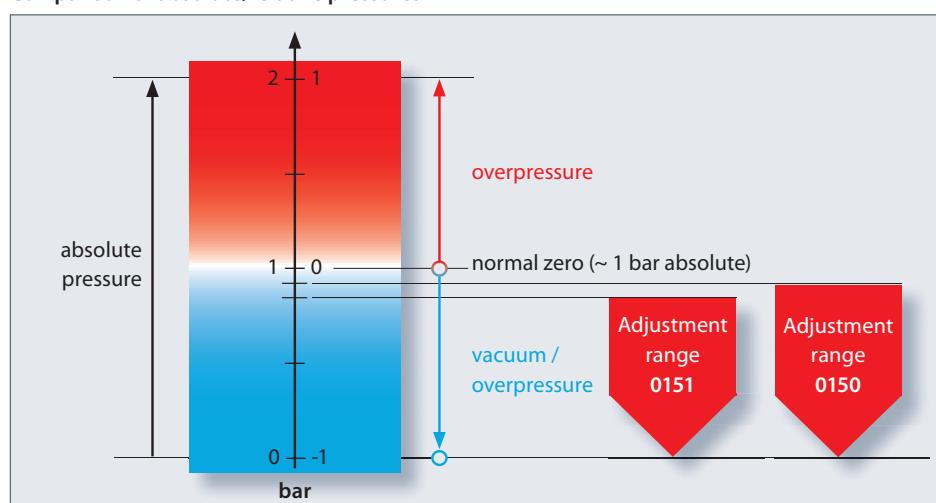
FKM	Air, oils, greases, fuel/gasoline	3
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Temperature resistance: -15 °C ... +120 °C

Your order number:

0151 – XXX 15 – 3 – 001

## Comparison of absolute/relative pressures



**Note:** Required set points in the vacuum range must be specified relative to atmospheric pressure (normal pressure) in the ordering process.

<sup>1)</sup> Static value. Dynamic value is 30-50 % lower. Values pertain to the hydraulic/pneumatic part of the pressure switch.



Switches are also available on request with outer thread or integrated connector.



## M.10

### Accessories

## Accessories



- High-quality accessories
- Developed for our products
- Aligned to our products
- Originals from the manufacturer

# Mating plugs

For pressure switches with integrated connector

M.10

Accessories

<b>Deutsch DT06-2S</b> <b>(for DT04-2P)</b> 2 x 0.5 mm <sup>2</sup> Radox cable, IP65	suitable for series <b>0110 / 0111</b> <b>0410 / 0411</b>	Order number: <b>1-1-10-653-118</b>	
<b>Deutsch DT06-3S</b> <b>(for DT04-3P)</b> 3 x 0.5 mm <sup>2</sup> PUR cable, IP67	suitable for series <b>0116 / 0117 / 0136 / 0137</b> <b>0416 / 0417</b>	Order number: <b>1-1-36-653-160</b>	
<b>TE AMP Superseal 1.5°, 2-pin</b> 2 x 0.5 mm <sup>2</sup> Radox cable, IP65	suitable for series <b>0112 / 0113</b> <b>0412 / 0413</b>	Order number: <b>1-1-12-653-113</b>	
<b>TE AMP Superseal 1.5°, 3-pin</b> 3 x 0.5 mm <sup>2</sup> Radox cable, IP65	suitable for series <b>0132 / 0133</b>	Order number: <b>1-1-32-653-158</b>	
<b>TE AMP Junior Timer, 2-pin</b> 2 x 0.5 mm <sup>2</sup> Radox cable, IP65	suitable for series <b>0118 / 0119</b> <b>0418 / 0419</b>	Order number: <b>1-1-18-653-116</b>	
<b>Packard MetriPack 280, 2-pin</b> 2 x 0.5 mm <sup>2</sup> Radox cable, IP65	suitable for series <b>0114 / 0115</b> <b>0414 / 0415</b>	Order number: <b>1-1-14-653-114</b>	
<b>Bayonet DIN 72585 A1-2.1</b> 2 x 0.5 mm <sup>2</sup> Radox cable, IP65	suitable for series <b>0120 / 0121</b>	Order number: <b>1-1-20-653-112</b>	
<b>M12 DIN EN 61076-2-LF, 4-pin</b> 4 x 0.34 mm <sup>2</sup> PUR cable, IP65	suitable for series <b>0122 / 0123 / 0124 / 0125</b> <b>0134 / 0135 / 0424 / 0425</b>	Order number: <b>1-1-00-653-162</b>	

All mating plugs with 2 m cable

# Socket devices and protective caps

- IP65 socket devices or IP54 rubber protective caps for increased protection
- Simple installation with plug-in socket devices

<b>Rubber protective cap</b>  With central cable feed-through for 1.5 – 5 mm cable diameter	<b>Rubber protective cap</b>  With two cable feed-throughs for 1.7 – 2.2 mm cable diameter	<b>Rubber protective cap</b>  With two cable feed-throughs for 1.7 – 2.3 mm cable diameter	<b>Socket device</b>  Pg9 screw fitting (tightening range 6 – 9 mm)
<b>With rubber protective cap fitted: IP54</b>  Suitable for voltages up to 42 V	<b>With rubber protective cap fitted: IP54</b>  Suitable for voltages up to 42 V	<b>With rubber protective cap fitted: IP54</b>  Suitable for voltages up to 42 V	<b>With socket device fitted: IP65</b>  Suitable for voltages up to 250 V
suitable for series <b>0151 / 0163 / 0164 / 0166 0167 / 0168 / 0169</b>	suitable for series <b>0151 / 0163 / 0164 / 0166 0167 / 0168 / 0169</b>	suitable for series <b>0170 / 0171 / 0180* / 0181* 0183* / 0186* / 0187* 0190 / 0191 / 0196 / 0197</b> (*up to 42 V)	suitable for series <b>0170 / 0171 / 0180 / 0181 0183 / 0186 / 0187 0190 / 0191 / 0196 / 0197</b>
Order number: <b>1-1-66-621-010</b>	Order number: <b>1-1-66-621-003</b>	Order number: <b>1-1-70-621-007</b>	Order number: <b>1-1-80-652-002</b>

<p><b>Socket device</b></p> <p>to DIN EN 175301-803-A (DIN 43650)</p> <p>Pg9 screw fitting (tightening range 6 – 9 mm) terminals for wire cross-sections: 0.34 ... 1.5 mm<sup>2</sup> (AWG 22 ... AWG 16), tightening torque for terminal screw 0.4 Nm</p> <p><b>With socket device fitted: IP65</b></p> <p>Suitable for voltages up to 250 V</p>	<p><b>Socket device</b></p> <p>With indicator lamp to DIN EN 175301-803-A (DIN 43650)</p> <p>Pg9 screw fitting (tightening range 6 – 9 mm) terminals for wire cross-sections: 0.34 ... 1.5 mm<sup>2</sup> (AWG 22 ... AWG 16), tightening torque for terminal screw 0.4 Nm</p> <p><b>With socket device fitted: IP65</b></p> <p>Suitable for voltage 24 or 250 V</p>	<p><b>Socket device</b></p> <p>M 12x1 DIN EN 61071-2-101 D Straight 4-pin</p> <p>Terminals for wire cross-section 0.75 mm<sup>2</sup> (AWG 18), tightening torque for terminal screw 0.4 Nm</p> <p><b>With socket device fitted: IP65</b></p> <p>Suitable for voltages up to 48 V</p>	<p><b>Socket device</b></p> <p>M 12x1 DIN EN 61071-2-101 D Angled 4-pin</p> <p>Terminals for wire cross-section 0.75 mm<sup>2</sup> (AWG 18), tightening torque for terminal screw 0.4 Nm</p> <p><b>With socket device fitted: IP65</b></p> <p>Suitable for voltages up to 48 V</p>
<p>suitable for series</p> <p><b>0150 / 0161 / 0162 / 0175 0184 / 0185 / 0194 / 0195</b></p>	<p>suitable for series</p> <p><b>0150 / 0161 / 0162 / 0175 0184 / 0185 / 0194 / 0195</b></p>	<p>suitable for series</p> <p><b>0122 / 0123 / 0124 / 0125 0134 / 0135 / 0424 / 0425</b></p> <p>and for all transmitters and electronic pressure switches with an M12 connector</p>	<p>suitable for series</p> <p><b>0122 / 0123 / 0124 / 0125 0134 / 0135 / 0424 / 0425</b></p> <p>and for all transmitters and electronic pressure switches with an M12 connector</p>
<p>Order number:</p> <p>1-1-84-652-009</p>	<p>Order number:</p> <p>for 24 VDC: 1-1-84-652-011</p> <p>for 250 VAC: 1-1-84-652-010</p>	<p>Order number:</p> <p>1-6-00-652-016</p>	<p>Order number:</p> <p>1-6-00-652-017</p>

# Thread adapters

For requirements at short notice and for realising custom solutions

- The materials and shapes of thread adapters are aligned perfectly to our switches and transmitters
- Thread adapters are supplied with seals



**For G 1/8 female**  
Vacuum switch  
with SUCO thread code 15



**For G1/4 DIN EN ISO 1179-1 (DIN 3852-E)**  
All pressure switches and transmitters  
with SUCO thread code 41

Dual nipple brass	
G 1/8 Shape E DIN EN ISO 1179-2 includes sealing ring NBR	G 1/8 Shape A includes sealing ring OL-1/8
<b>NPT 1/8-27</b>	<b>NPT 1/4-18</b>
Order number:	Order number:
1-1-00-420-014	1-1-00-420-029

Thread adapters stainless steel (1.4305 / AISI 303)					
G 1/4 DIN EN ISO 1179-1 (DIN 3852-E) female thread					
<b>M10 x 1 Shape A DIN 3852-1</b>	<b>M14 x 1.5 Shape E DIN 3852-E includes sealing ring FKM</b>	<b>NPT 1/4-18</b>	<b>9/16-18UNF includes O-ring FKM</b>		
Order number:	Order number:	Order number:	Order number:	Order number:	Order number:
1-1-00-420-020	1-1-00-420-028	1-1-00-420-021	1-1-00-420-027		

# M.10

## Accessories

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Thread adapters zinc-plated steel (CrVI-free)					Adapter Aluminium
<b>G 1/4</b> female thread includes sealing ring FKM		<b>M 14 x 1.5</b> DIN ISO 6149-1 female thread		<b>G 1/4</b> female thread includes copper sealing ring	
					
<b>R 1/4</b>	<b>3/8-24 UNF-2A</b>	<b>G 1/4</b>	<b>M12 x 1.5</b>	<b>NPT 1/8-27</b>	<b>Flange design</b> includes NBR O-ring
Order number: <b>1-1-00-420-009</b>	Order number: <b>1-1-00-420-013</b>	Order number: <b>1-1-83-420-006</b>	Order number: <b>1-1-83-420-007</b>	Order number: <b>1-1-83-420-008</b>	Order number: <b>1-1-00-420-025</b>